

# **Sigen PV (50–125)M1 Sigen PV (50–125)M1-HYA Series Installation Guide**

**Version: Draft B**  
**Release date: 2025-07-01**

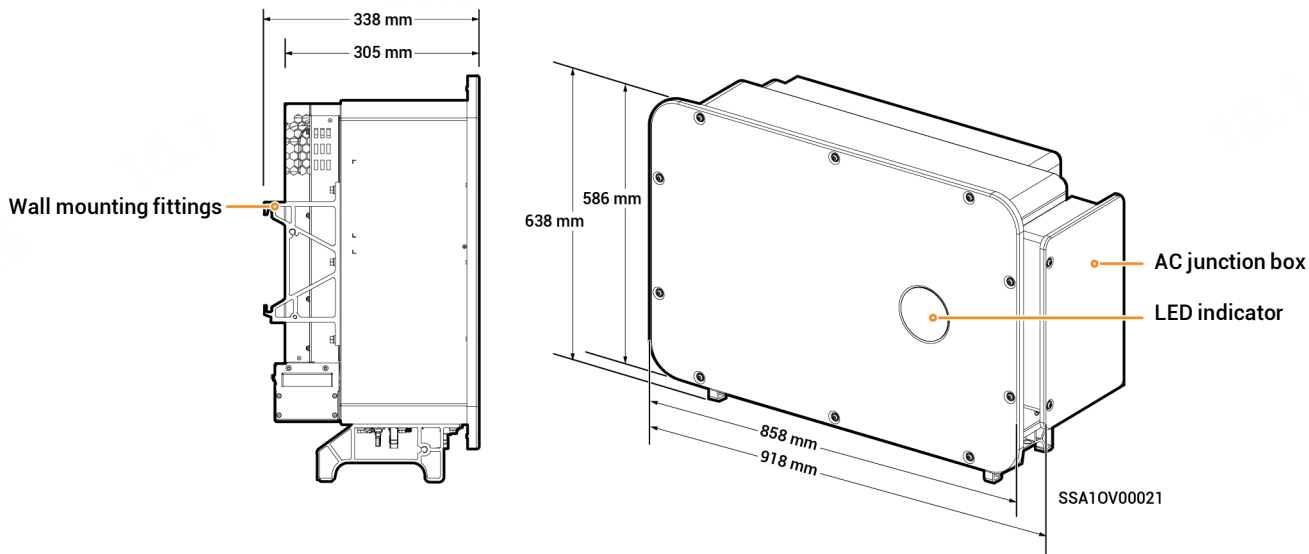


## Caution

- Trained or experienced electrical personnel are required to operate the equipment.
- Operators should be familiar with national and local laws, regulations, and standards, and the compositions and operating principles of relevant systems.
- Please read carefully the operating requirements and precautions in this document and "Important Notice" before operating. Failure to do so may result in damage to the equipment that is not covered by the warranty.

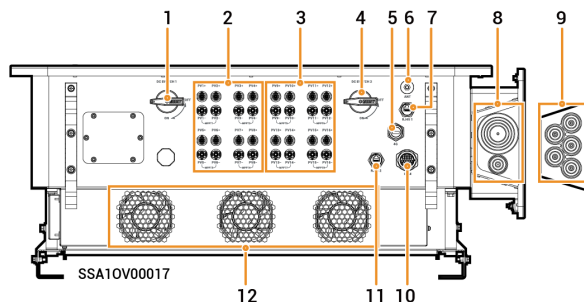
## 1 Product Introduction

### 1.1 Appearance and Dimensions



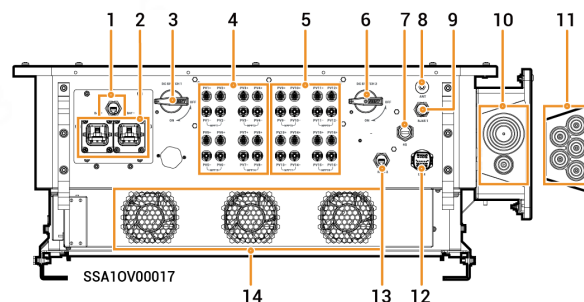
## 1.2 Port Descriptions

Sigen PV (50–125)M1 Bottom View



S/N	Name	Marking
1	DC switch 1	DC SWITCH 1
2	DC input terminal group 1 (Controlled by DC SWITCH 1)	PV1 to PV8
3	DC input terminal group 2 (Controlled by DC SWITCH 2)	PV9 to PV16
4	DC switch 2	DC SWITCH 2
5	Sigen CommMod interface	4G
6	Antenna interface	ANT
7	Network interface	RJ45 1
8	Routing hole for multi-core cable	-
9	Routing hole for single-core cable	-
10	Communication interface	COM
11	Network interface	RJ45 2
12	Cooling fan	-

Sigen PV (50–125)M1 -HYA Bottom View



S/N	Name	Marking
1	SigenStack network interface	RJ45 3
2	SigenStack DC cable interface	BAT+/BAT-
3	DC switch 1	DC SWITCH 1
4	DC input terminal group 1 (Controlled by DC SWITCH 1)	PV1 to PV8
5	DC input terminal group 2 (Controlled by DC SWITCH 2)	PV9 to PV16
6	DC switch 2	DC SWITCH 2
7	Sigen CommMod interface	4G
8	Antenna interface	ANT
9	Network interface	RJ45 1
10	Routing hole for multi-core cable	-
11	Routing hole for single-core cable	-
12	Communication interface	COM
13	Network interface	RJ45 2
14	Cooling fan	-

## 2 Pre-installation Check

- Check whether the components are entirely supplied against the packing list and whether the appearance is in good condition. For any problem, contact your sales representative.
- Parts and accessories supplied with the packing box are personal assets of the owner and must not be taken away from the installation site.
- Check personal protective equipment and installation tools to ensure that they are complete; If not, please make them up.
- Check and ensure the completeness of personal protective equipment and installation tools; replenish if necessary.

### Protective equipment



Safety hat



Goggles



Dust mask



Protective gloves



Insulating gloves



Insulating shoes

### Installation tool



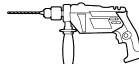
Tape measure



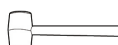
Level



Marker



Power drill



Rubber mallet



Scissors



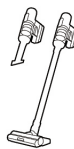
Cable tie



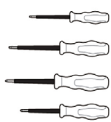
Utility knife



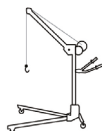
Fire-proof sealant



Vacuum cleaner



Insulation screwdriver set



Lift



Flexible braided flat tape  
(bearing:  $\geq 400$  kg  
Diameter: 6 mm)



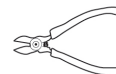
Insulation sleeve set



Torque socket wrench



Insulated hexagonal L-type wrench set



Wire cutter



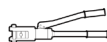
Wire stripper



Cold terminal crimping pliers



Insulation impedance tester



Crimp tool



Network cable pliers



Crimping pliers



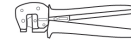
Heat gun



Heat shrinkable sleeve



Open-end wrench  
(model: PV-MS  
Manufacturer: Staubli)



Crimping pliers  
(model: PV-CZM-22100  
Manufacturer: Staubli)



Open-end wrench  
(model: H4TW0008  
Manufacturer: Amphenol)



Crimping pliers  
(model: H4TC0003  
Manufacturer: Amphenol)

## Caution

- The specifications of the Installer-provided cable must comply with the cable regulations and standards of the country or region standards.
- L1, L2, L3, N and PE should be connected to other equipment in sequence without mixing.

S is the cross-sectional area of the AC cable conductor, and Sp is the cross-sectional area of the protective ground cable conductor.

No.	Cable name	Type				Recommended specification
1	Protective grounding cable	Outdoors single-core copper flexible cable				Cross-sectional area of cables: $Sp \geq S/2$
2	AC output cable (multi-core)	Ground Connection Location	Availability of N Line	Recommended Cable	OT/DT Terminal Specifications	Cross-sectional area of conductor: <ul style="list-style-type: none"> <li>Copper core cables: – S: 70 mm<sup>2</sup> to 240 mm<sup>2</sup> – <math>Sp \geq S/2</math></li> <li>Aluminum alloy cables or copper-clad aluminum cables: – S: 95 mm<sup>2</sup> to 240 mm<sup>2</sup> – <math>Sp \geq S/2</math> Cable OD: 24 mm to 66 mm</li> </ul>
		Chassis casing	Without N line	Outdoors three-core (L1, L2, L3) cable	L1, L2, L3 line: M12	
		Inside AC protective door	Without N line	Outdoors four-core (L1, L2, L3, PE) cable	L1, L2, L3 line: M12 PE wire: M10	
		Chassis casing	With N line	Outdoors four-core (L1, L2, L3, N) cable	L1, L2, L3, N line: M12	
		Inside AC protective door	With N line	Outdoors five-core (L1, L2, L3, N, PE) cable	L1, L2, L3, N line: M12 PE wire: M10	
3	AC output cable (single-core)	Outdoors single-core cables and M12 OT/DT terminals are recommended.				Cross-sectional area of conductor: <ul style="list-style-type: none"> <li>Copper core cables: – S: 70 mm<sup>2</sup> to 240 mm<sup>2</sup></li> <li>Aluminum alloy cables or copper-clad aluminum cables: – S: 95 mm<sup>2</sup> to 240 mm<sup>2</sup> – <math>Sp \geq S/2</math> Cable OD: 14 mm to 32 mm</li> </ul>

Note [1]: The Sp value in this table is valid only when the conductor material of the protective ground cable and the AC output cable is the same. Otherwise, the protective ground cable conductance should be equivalent to that specified in this table by selecting an appropriate cable conductor cross-sectional area. The specifications of the protective ground cable are determined by this table or calculated in accordance with IEC 60364-5-54.

S/N	Cable name	Recommended specifications
4	(Optional) Power cable between inverter and BC-BST/BC <sup>[2]</sup>	Outdoor single-core copper cable (It is suggested to use corrugated stainless steel tubing or galvanized steel cable trays. If bending is necessary, you can add a chamfer at the bends of the galvanized steel cable tray.) Rated voltage: 1500 Vd.c. Cross-sectional area of cable: 50 mm <sup>2</sup> to 70 mm <sup>2</sup> Cable OD: 11 mm to 22 mm Single cable length: ≤ 25 m
5	(Optional) Network cable between inverter and BC-BST/BC <sup>[2]</sup>	Outdoor eight-core shielded twisted pair, EIA/TIA 568B standard network cable (It is suggested to use corrugated stainless steel tubing or galvanized steel cable trays. If bending is necessary, you can add a chamfer at the bends of the galvanized steel cable tray.) Cross-sectional area of conductor: 0.13 mm <sup>2</sup> to 0.2 mm <sup>2</sup> Cable OD: 4 mm to 7.5 mm Single cable length: ≤ 25 m <sup>[3]</sup>
6	Signal cable	Outdoor two-core shielded twisted pair Cross-sectional area of core conductor: 0.5–0.75 mm <sup>2</sup> (multi-core flexible conductor, Tubular terminal needed) 0.5–1 mm <sup>2</sup> (single-strand hard conductor, no tubular terminal needed) Outer diameter: 4.5–6.5 mm Cable length: ≤ 1000 m <sup>[3]</sup> Baud rate: ≤ 9600 bps
7	Network cable	Outdoor eight-conductor shielded twin-twisted pair cable Cross-sectional area of conductor: 0.13–0.2 mm <sup>2</sup> Cable OD: 4–7.5 mm Single cable length: ≤ 800 m <sup>[3]</sup>
8	DC cable	Outdoor photovoltaic cable Cross-sectional area of core conductor: 4–6 mm <sup>2</sup> Outer diameter: 5.9–8.8 mm

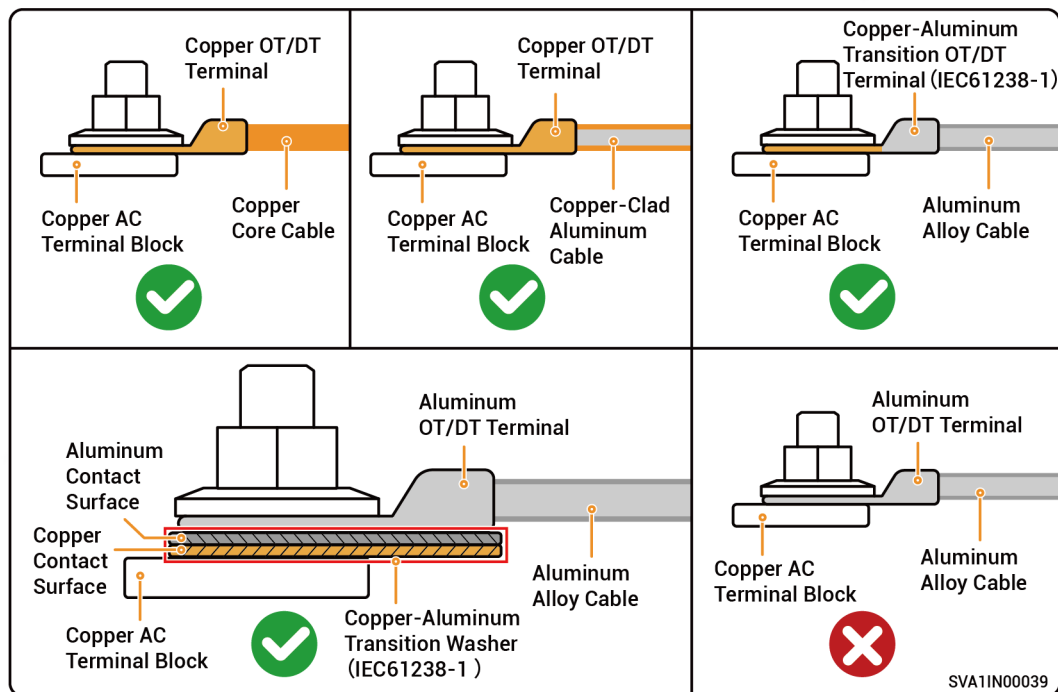
Note [2]: When configuring SigenStack, this cable must be purchased separately. If SigenStack is not configured, purchasing this cable is not required.

Note [3]: The cable length should be limited for good communication. Too long cable degrades the communication effect.

## Tips

Recommended specifications for cables connecting power sensors to Distribution panel and to the grid, as well as step-by-step instructions for wiring, can be found in the accompanying documentation for each respective model.

## Requirements for OT/DT Terminals



SVA1IN00039

## 3 Site Selection Requirements

### Tips

- Before installing the equipment, please be sure to carefully read the following installation requirements. The company will not be liable for any functional abnormalities or damages arising from the operation of the equipment if the installation requirements are not followed, even in cases leading to personal safety incidents.
- During actual installation, the selection of installation location should comply with local firefighting, environmental protection regulations, and other relevant laws. The specific installation location planning should be subject to the installer or engineering, procurement, and construction (EPC) contracts.

### Installation environment

- Do not install the equipment in smoky, flammable, or explosive environments.
- Avoid exposing the equipment to direct sunlight, rain, standing water, snow, or dust. Install the equipment in a sheltered place. Take preventive measures in operating areas prone to natural disasters such as floods, mudslides, earthquakes, and typhoons.
- Do not install the equipment in an environment with strong electromagnetic interference.
- Ensure that the temperature and humidity of the installation environment comply with the equipment's requirements.
- The equipment should be installed in an area that is at least 500 m away from corrosion sources that may result in salt damage or acid damage (corrosion sources include but are not limited to seaside, thermal power plants, chemical plants, smelters, coal plants, rubber plants, and electroplating plants).
- In areas with good marine environments (such as Norway, where the nearshore salinity is  $\leq 28$  psu), the mounting distance of the device from the coastline can be appropriately relaxed to  $\geq 200$  m.
- If the outer surface of the device is damaged, please repaint the device in time.

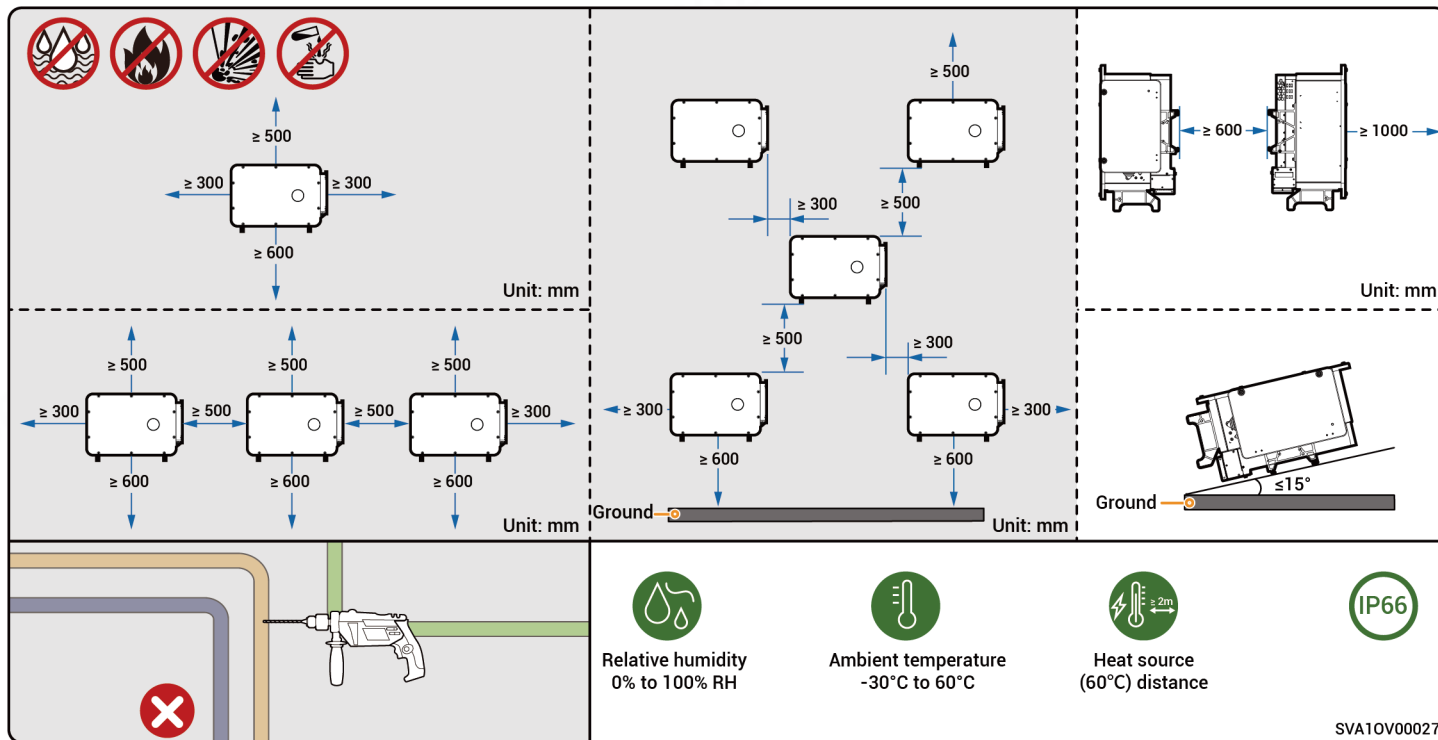
### Installation position

- Do not tilt or overturn the equipment to ensure that it is installed horizontally.
- Do not install the equipment in places with fire or damp.
- Do not install the equipment in a sealed, poorly ventilated location without fire protection measures and difficult access for firefighters.
- The equipment is hot when it is running. If the equipment is installed indoors, please ensure good indoor ventilation and avoid significant indoor temperature rise by  $3^{\circ}\text{C}$  while the equipment is running. Otherwise, the equipment will be derated.
- Do not install the equipment in mobile scenarios such as RVS, cruise ships, and trains.
- You are advised to install the equipment in a location where you can easily access, install, operate, maintain it, and view the indicator status.
- The recommended length for the AC cable between the inverter and the upstream transformer should be  $\leq 600$  meters. If the length exceeds 600 meters, it may affect the parallel operation of the inverters. Please contact Sigenergy for further advice.

## Mounting surface

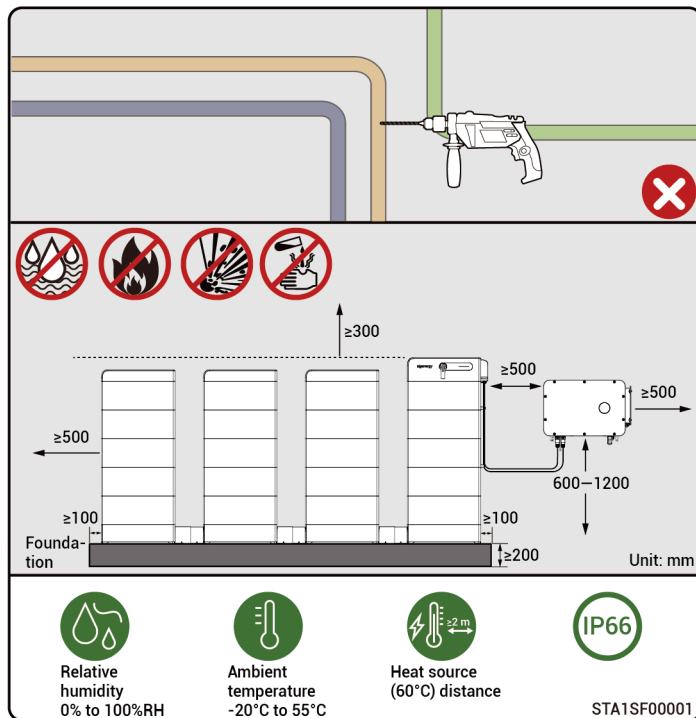
- Do not install the equipment on a flammable installation base.
- The installation base should meet the load-bearing requirement. Solid brick-concrete structures, concrete walls are recommended.
- The surface of the installation base must be smooth and the installation area must meet the installation space requirements.
- No water or electricity is routed inside the installation base to prevent drilling hazards during equipment installation.

## PV-only installation scenario



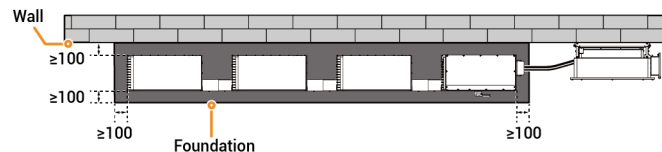
SVA10V00027

## PV-storage installation scenario (exclusive to Sigen PV (50–125)M1-HYA systems)

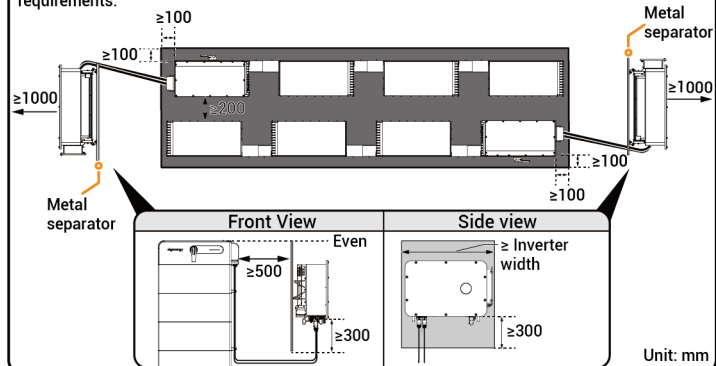


## Mounting Space (top view)

In this scenario, select a wall that meets the requirements based on the fire resistance rating defined by local codes.



In this scenario, when the installation height of the inverter is lower than that of the Main Stack, to avoid derating due to heat exchange between the inverter and BAT during operation, a metal separator must be added between them. The metal separator must meet load-bearing requirements.



## 4 Installation

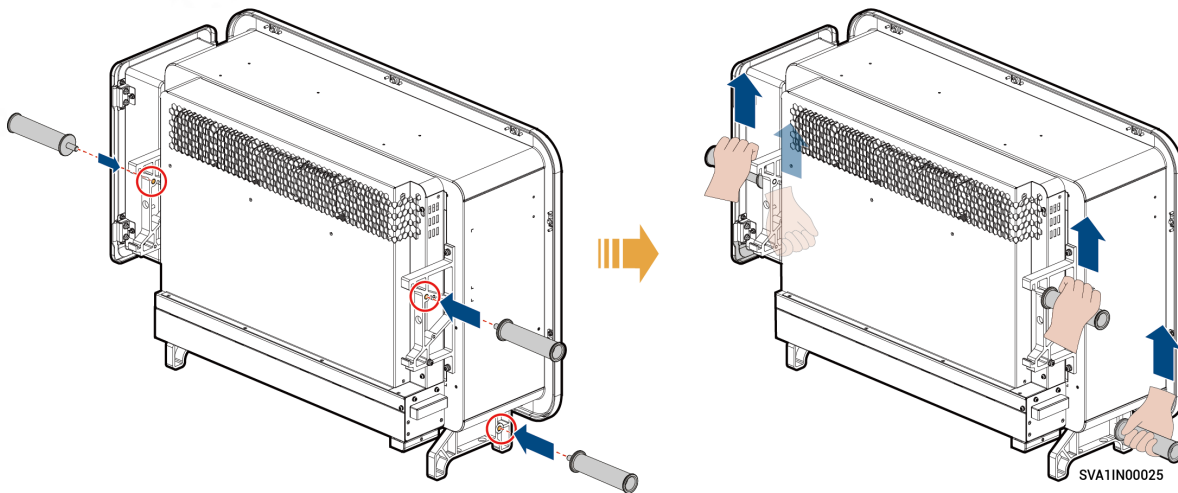
### 4.1 Transport the inverter

#### Tips

- Keep the inverter balanced while handling to avoid personal injury.
- No load is allowed on the ports and terminals at the bottom of the inverter. Do not touch the ports and terminals directly with the ground or other supports.
- Put foam or cardboard under the inverter before placing the inverter on the ground to avoid damage to the casing.
- Lift the inverter and move it to the installation site instead of dragging it.

#### ⚠ Caution

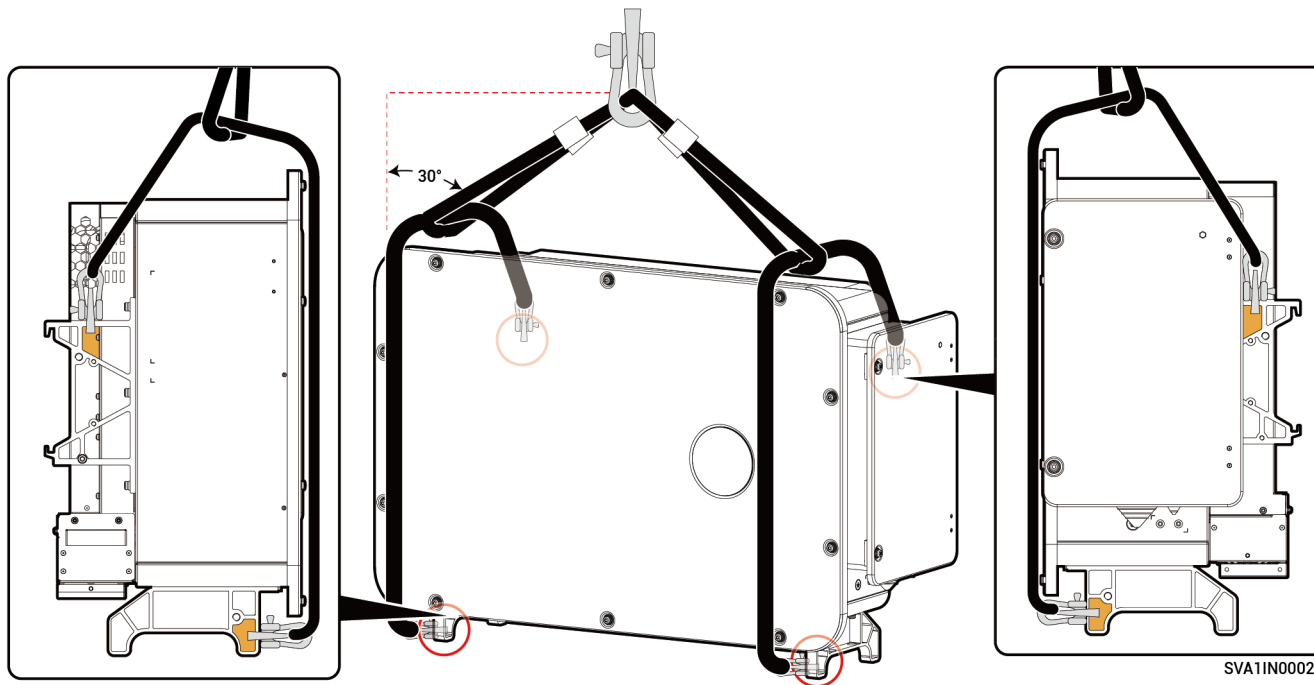
- The lifting handle is placed in the auxiliary material package and is not distributed with the box.
- Do not use damaged handles for installation (including but not limited to rust, peeling paint, deformation, breakage, etc.). If damaged, the handle must be replaced immediately.
- The handle shall not be used more than 1000 times. The handle that exceeds the use limits shall be scrapped.



## 4.2 (Optional) Hoisting the Inverter

### Caution

- If the inverter is installed at a higher mounting location, it can be installed by hoisting.
- Only one device is allowed to be hoisted at a time.
- Please keep the device vertical during the hoisting process, and do not let the device tilt  $\geq 15^\circ$  front, back, left, or right.
- Be careful not to scratch the surface of the device with the flexible braided flat belt during the hoisting process.



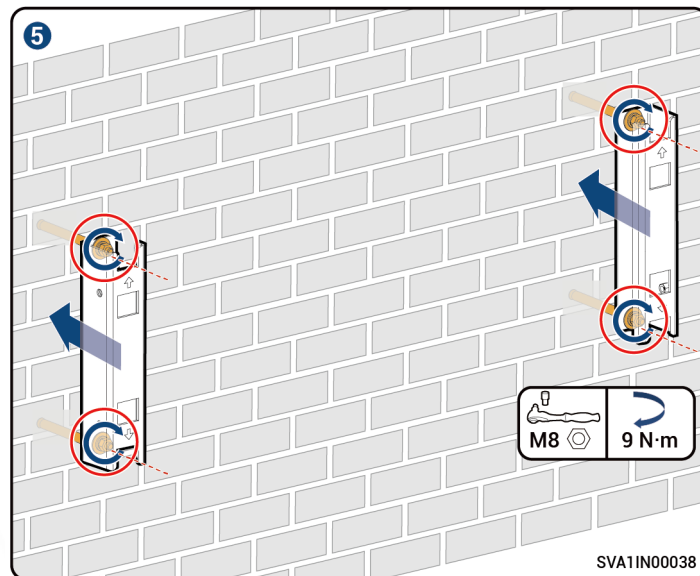
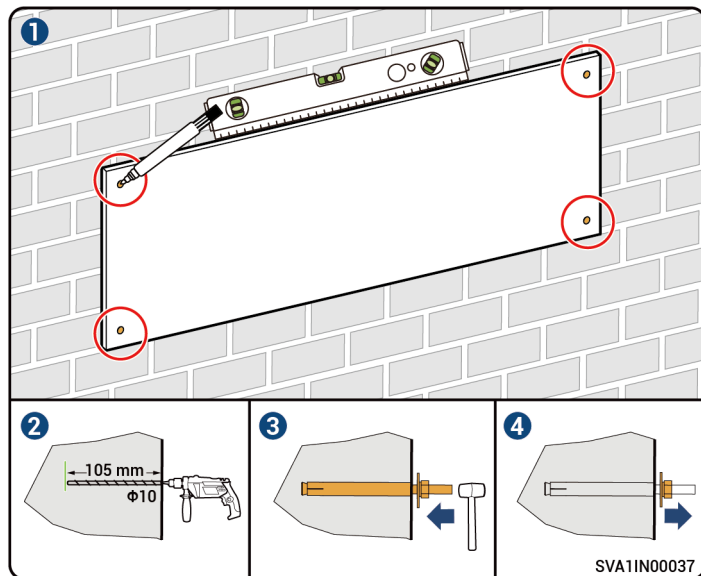
## 4.3 Wall Mounting

1

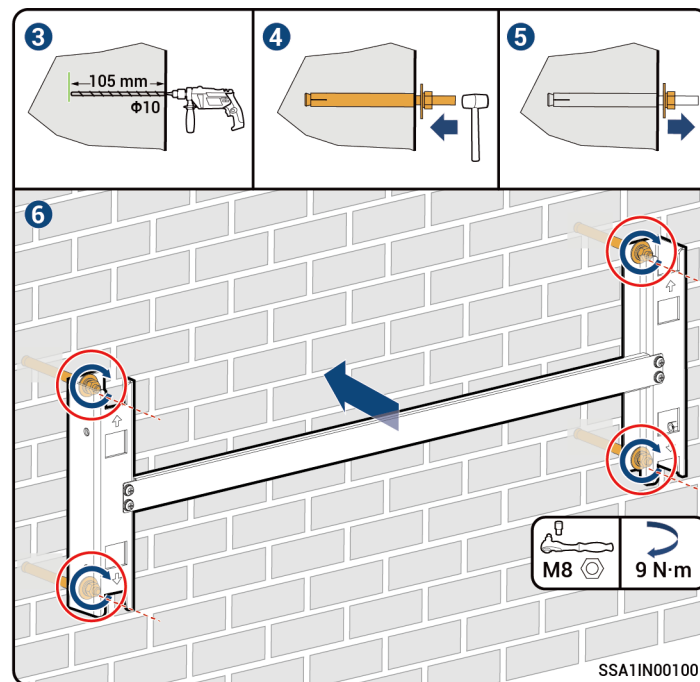
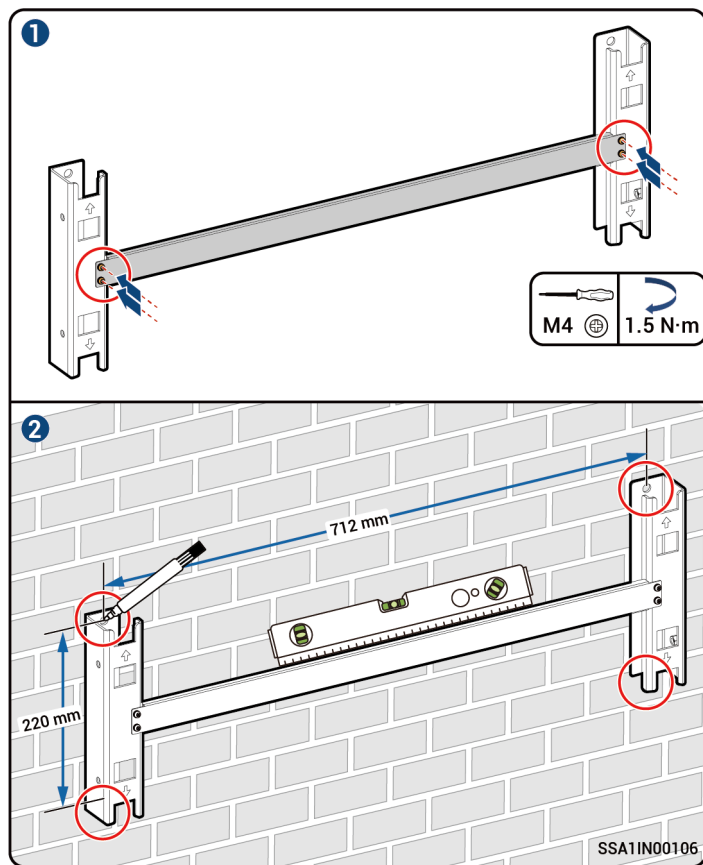
### Tips

There are two types of wall bracket appearances, and the installation methods differ. Please refer to the actual product received.

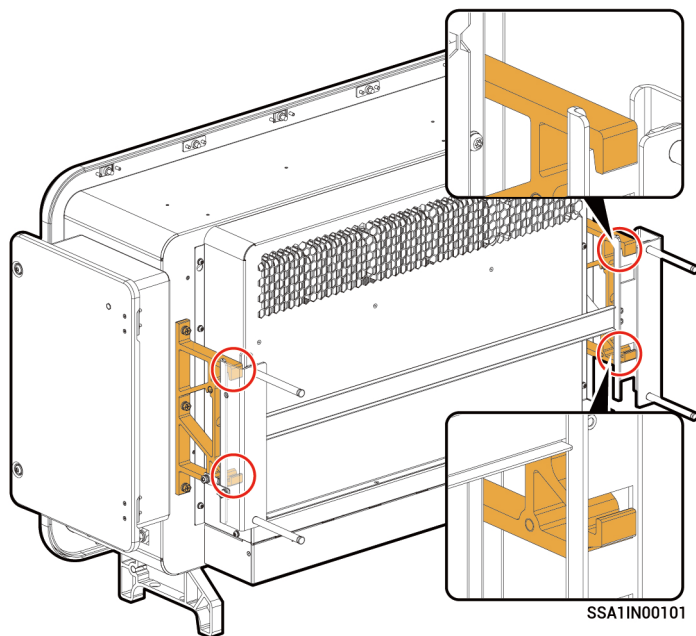
#### Appearance 1



## Appearance 2



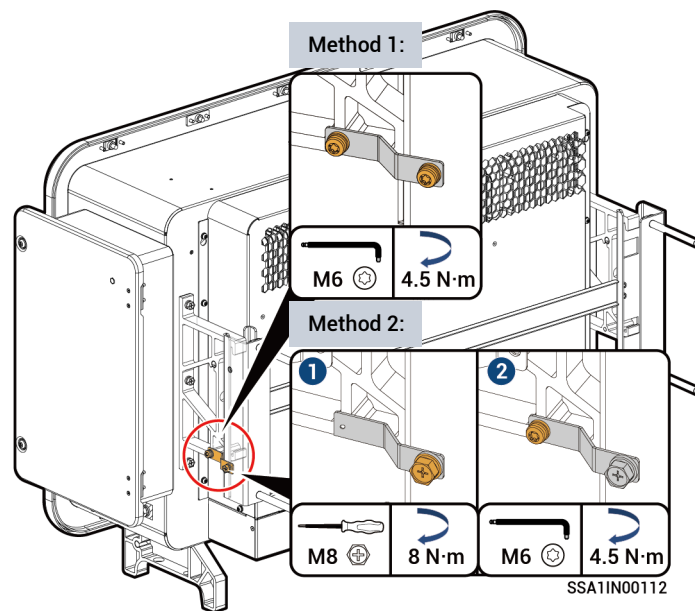
2



3 (optional)

## Tips

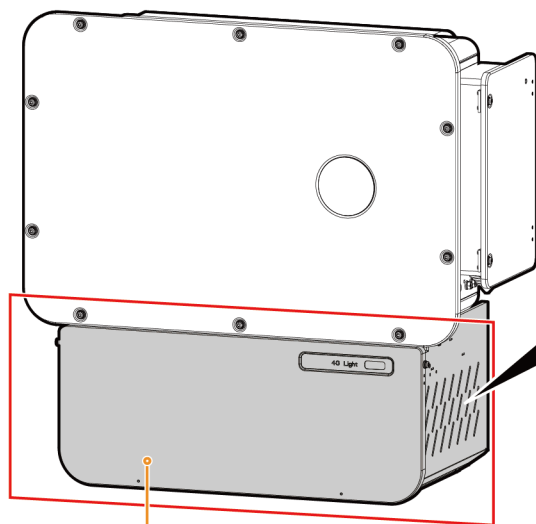
- To prevent equipment theft, this step may be performed.
- The cascade plate fixing screws have two installation methods, subject to the actual received product.



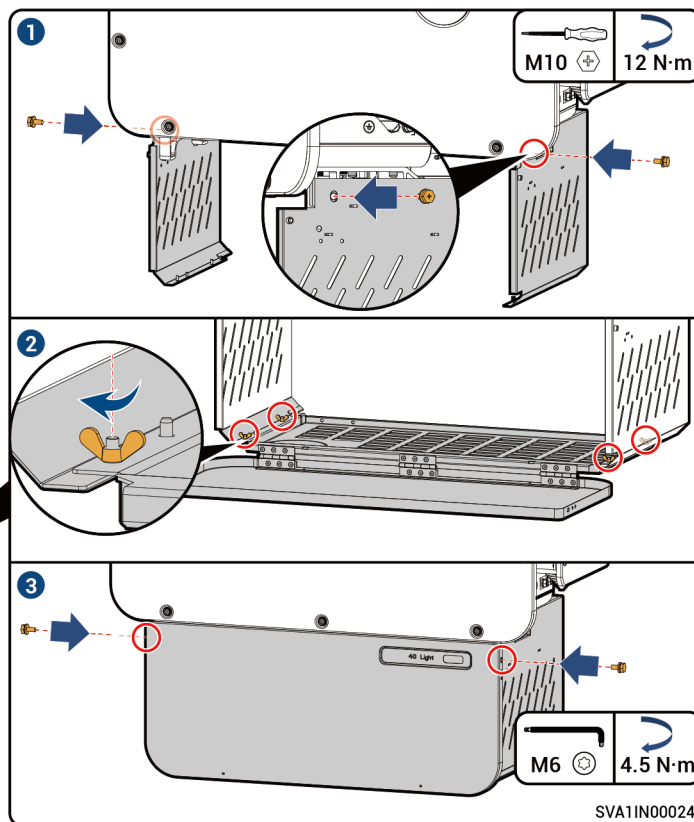
#### 4 (Optional)

### Tips

If the owner receives an installation package with a protective cover, this step needs to be performed. If not, please ignore this step.



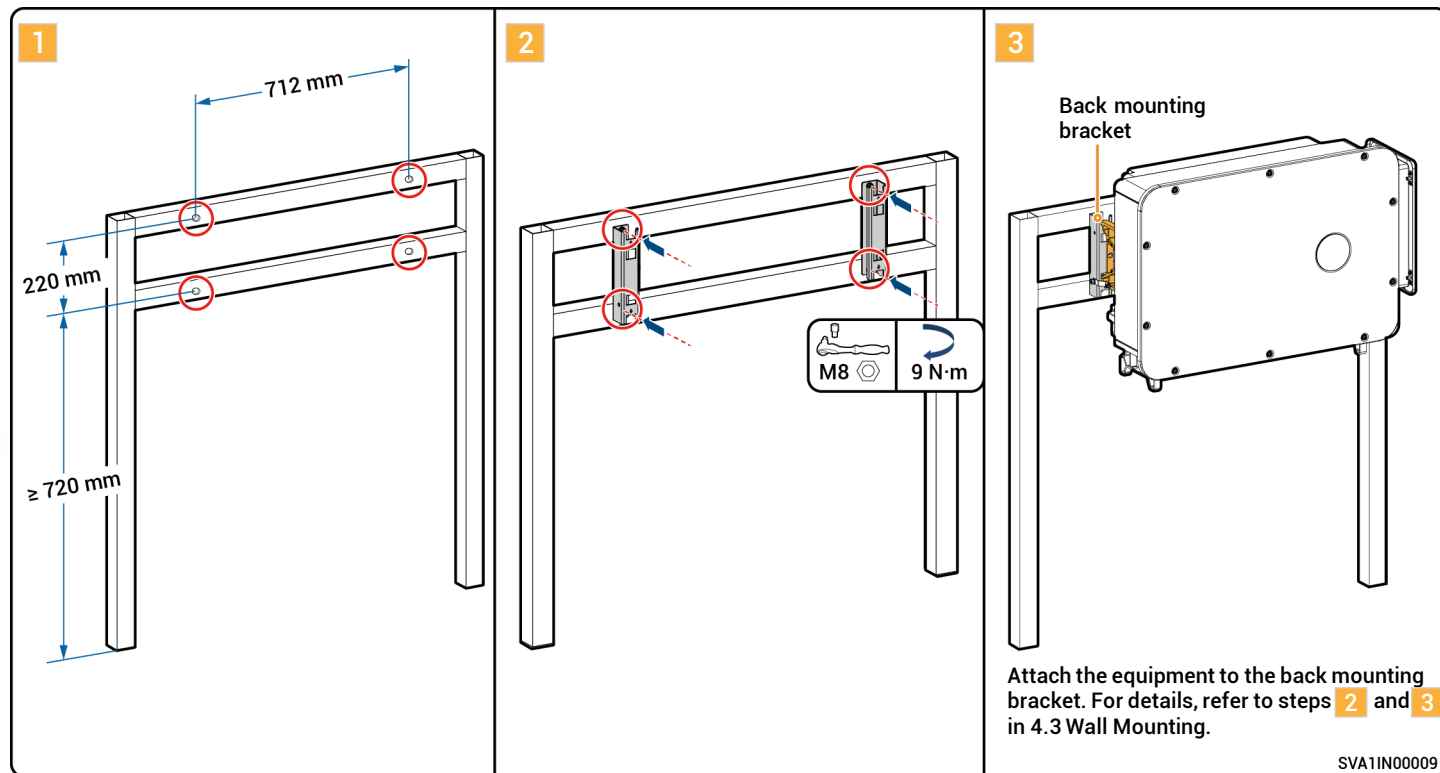
protective cover



## 4.4 Support mounting

### ⚠ Caution

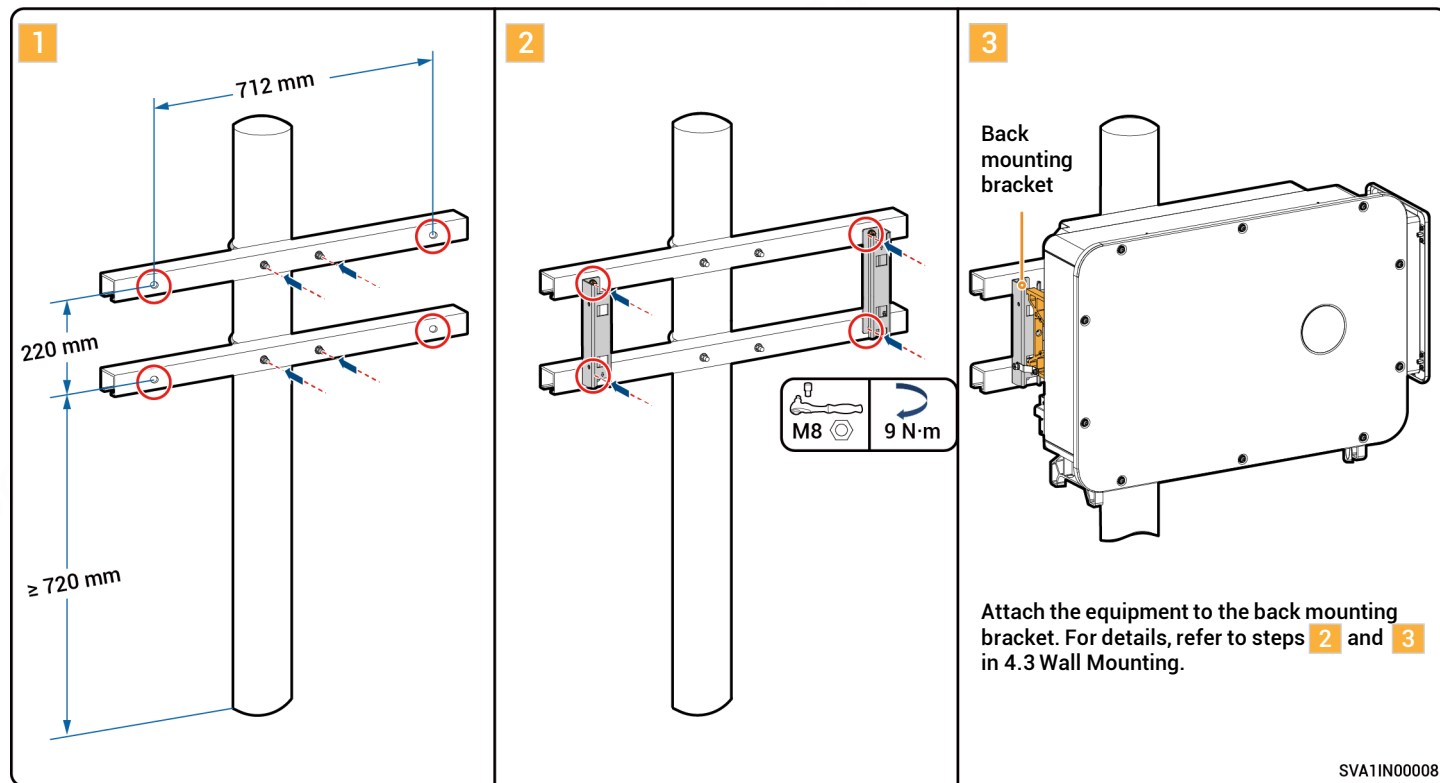
- If this method is used to install the device, a sunshade shelter must be built above the device.
- The crossarm drilling dimensions for ground tilt installation and crossarm installation are the same, and the figure takes crossarm installation as an example.



## 4.5 Pole-clamp mounting

### ⚠ Caution

If this method is used to install the device, a sunshade shelter must be built above the device.

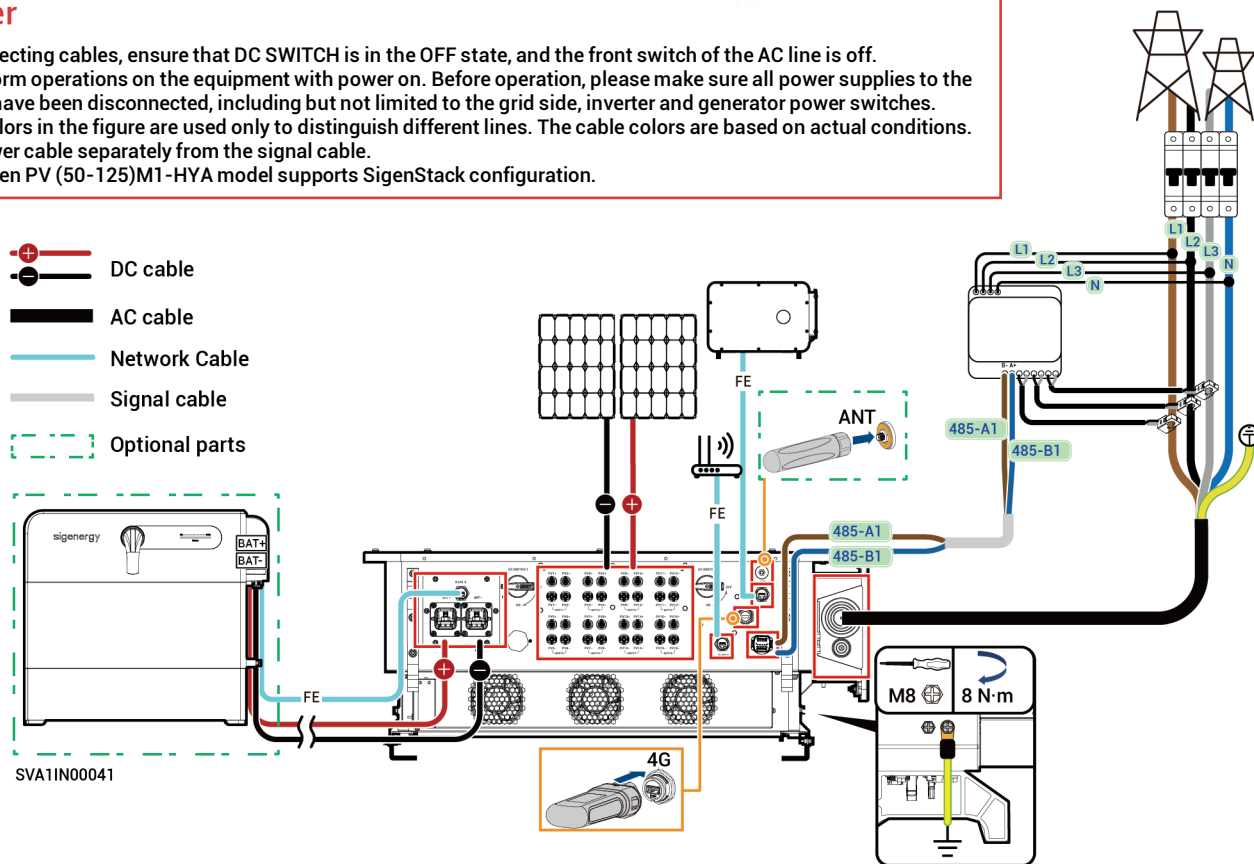


## 5 Cable Connection and Component Installation

### 5.1 Interface Relationship

#### Danger

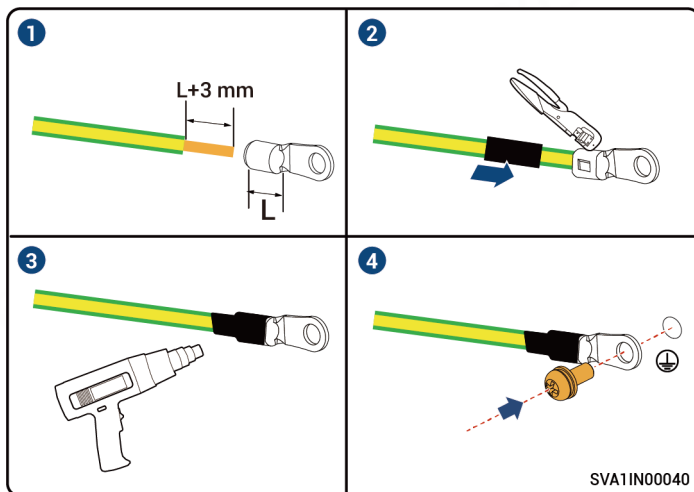
- Before connecting cables, ensure that DC SWITCH is in the OFF state, and the front switch of the AC line is off.
- Do not perform operations on the equipment with power on. Before operation, please make sure all power supplies to the equipment have been disconnected, including but not limited to the grid side, inverter and generator power switches.
- The cable colors in the figure are used only to distinguish different lines. The cable colors are based on actual conditions.
- Bind the power cable separately from the signal cable.
- Only the Sigen PV (50-125)M1-HYA model supports SigenStack configuration.



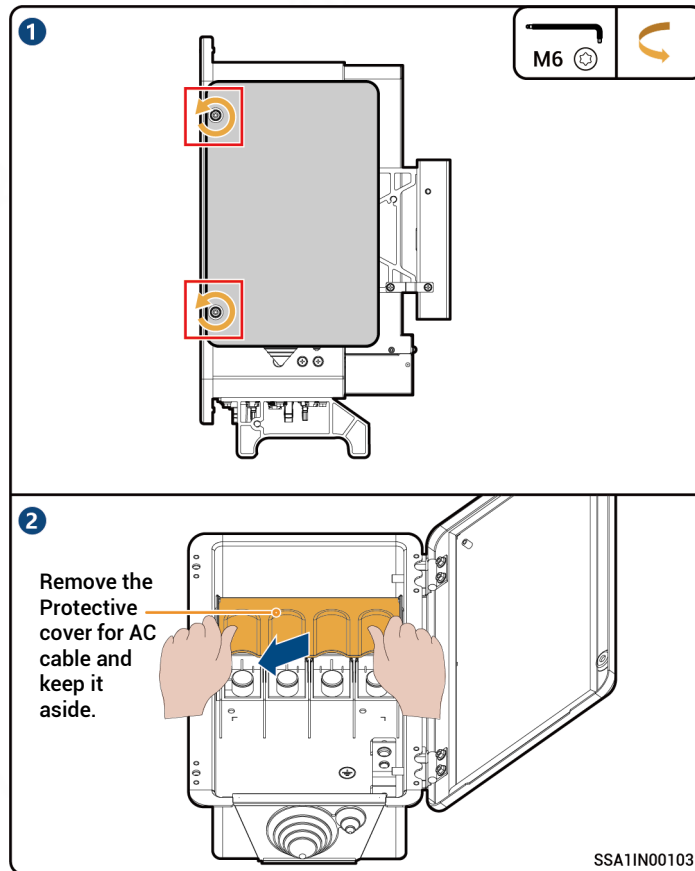
## 5.2 Protective Ground Cable Connection

### Tips

- It is suggested that the protective ground cable be connected to the grounding point of the chassis casing. The grounding point in the maintenance chamber is mainly used to connect the grounding cable included in the multi-core AC cable.
- When the wire diameter of the protective ground cable meets the requirement, you can choose either the grounding point on the chassis casing or the grounding point in the maintenance chamber.



## 5.3 Removing AC Protective Door



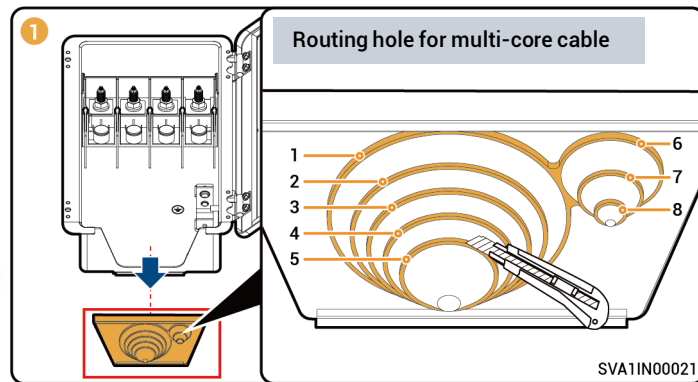
## 5.4 Multi-core AC output Cable Connection

### Tips

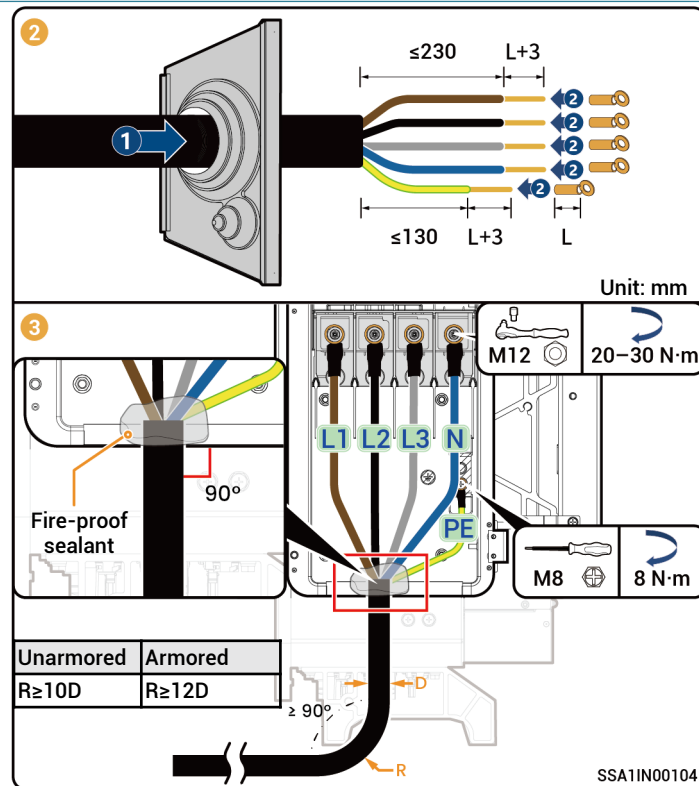
- This article takes five-core wire as an example to introduce the wiring steps. The wiring methods of three-core wire and four-core wire are the same as those of five-core wire.
- The cables must be inserted vertically into the maintenance chamber to avoid the terminals being damaged by lateral force. Damage caused by this is not covered by the warranty.

### Caution

- Cut a routing hole of the appropriate size based on the cable diameter.
- Do not cut reserved routing holes to avoid the effect on ingress protection.
- Apply fire-proof sealant if the seal is damaged or sealing failure occurs after cables are routed.



S/N	Routing hole Diameter	Cable OD	S/N	Routing hole Diameter	Cable OD
1	74 mm	-	6	32 mm	28-32 mm
2	60 mm	64-66mm	7	20 mm	21-28 mm
3	50 mm	55-64mm	8	10 mm	14-21 mm
4	40 mm	46-55mm			
5	30 mm	32-46mm			



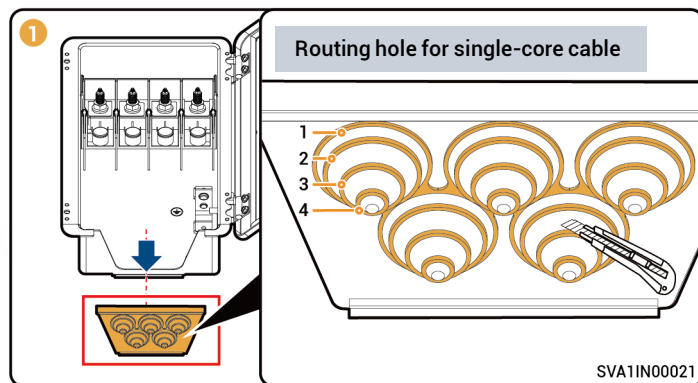
## 5.5 Single core AC output Cable Connection

### Tips

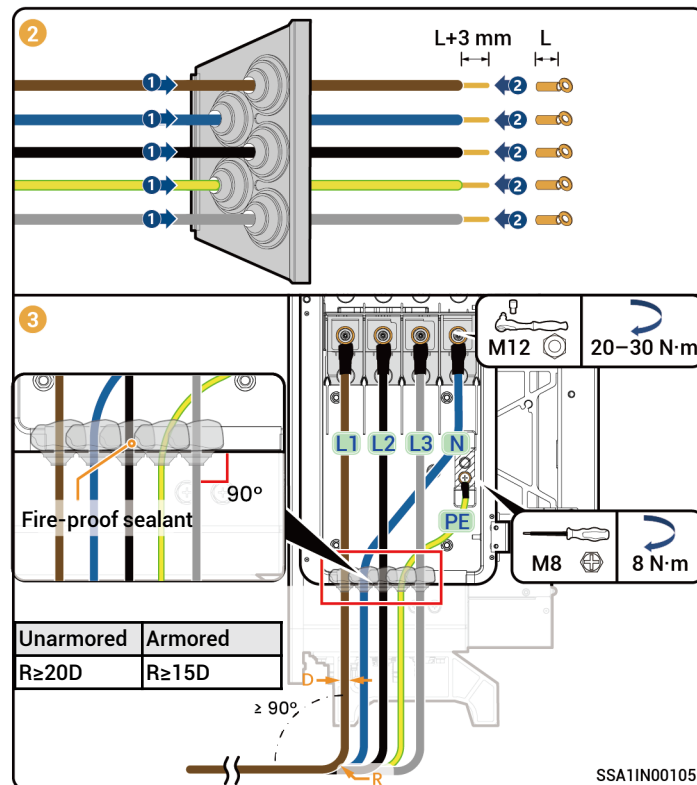
- This article takes five-wire as an example to introduce the wiring steps. The wiring methods of three-wire and four-wire are the same as those of five-wire.
- The cables must be inserted vertically into the maintenance chamber to avoid the terminals being damaged by lateral force. Damage caused by this is not covered by the warranty.

### Caution

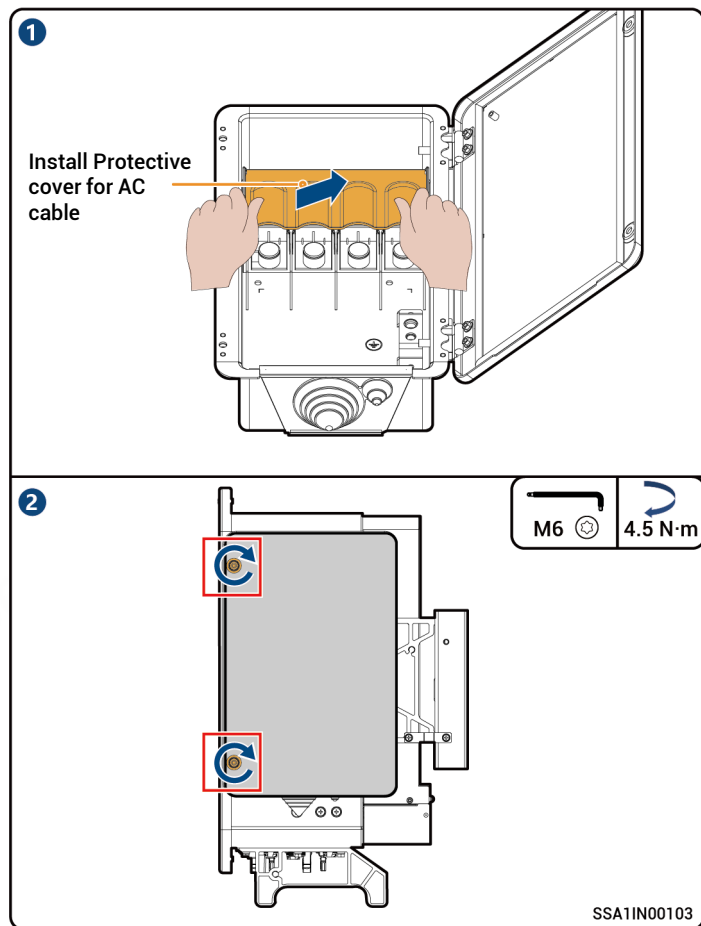
- Cut a routing hole of the appropriate size based on the cable diameter.
- Do not cut reserved routing holes to avoid the effect on ingress protection.
- Apply fire-proof sealant if the seal is damaged or sealing failure occurs after cables are routed.



S/N	Routing hole Diameter	Cable OD
1	36.5 mm	-
2	30 mm	28-32 mm
3	20 mm	21-28 mm
4	10 mm	14-21 mm



## 5.6 Installing AC Protective Door



## 5.7 DC input cable Connection

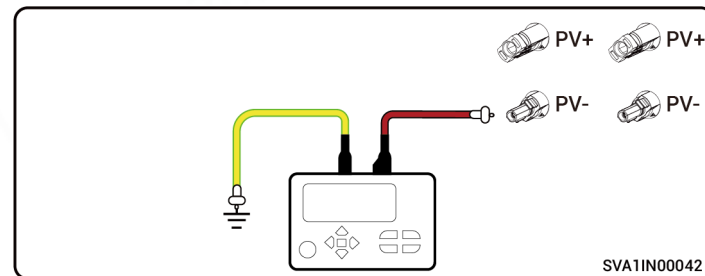
### Tips

- Before wiring, make sure that the circuit breaker on the PV side is not energized.
- Please use the PV connector supplied with the inverter. If it is accidentally lost or damaged, you need to purchase a PV connector of the same model. Do not use incompatible PV connectors.
- The positive or negative terminal of the PV string is short to the ground if the power distribution cables are not installed or routed in accordance with the requirements. As a result, the AC-DC short circuit may occur when the equipment is operating, resulting in equipment damage. The equipment damage caused by this is not covered under the equipment warranty.

1

### Tips

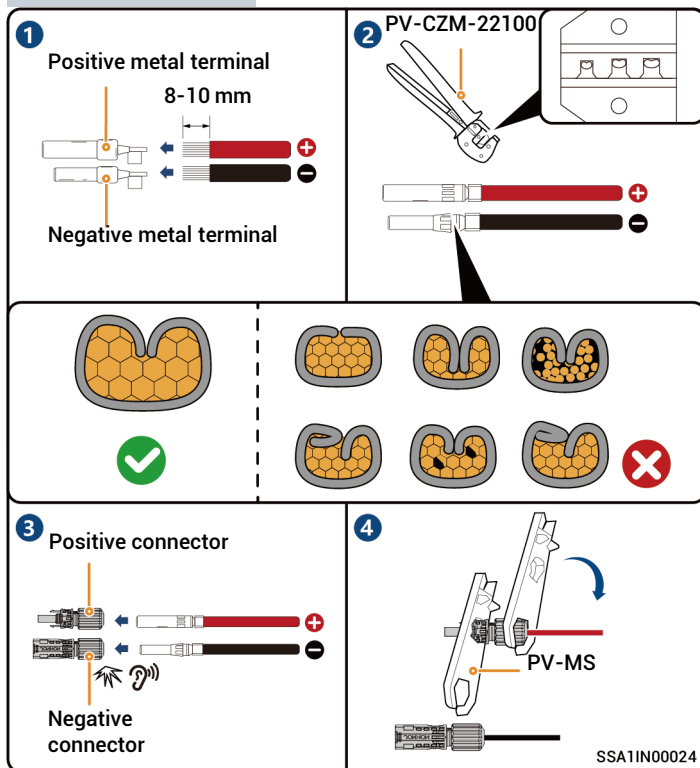
- Before connecting the strings to the inverter, ensure that the insulation resistance to the ground of each string is normal.
- Test method: Use an insulation impedance tester to test the insulation resistance to the ground of the PV cable: Apply a DC voltage of more than 1000V between the PV cable and the ground to check the insulation resistance value.
  - If the insulation resistance is  $\geq 1\text{ M}\Omega$ , it is normal.
  - If the insulation resistance is less than  $1\text{ M}\Omega$ , you need to check the insulation problem of the cable/string.



## Tips

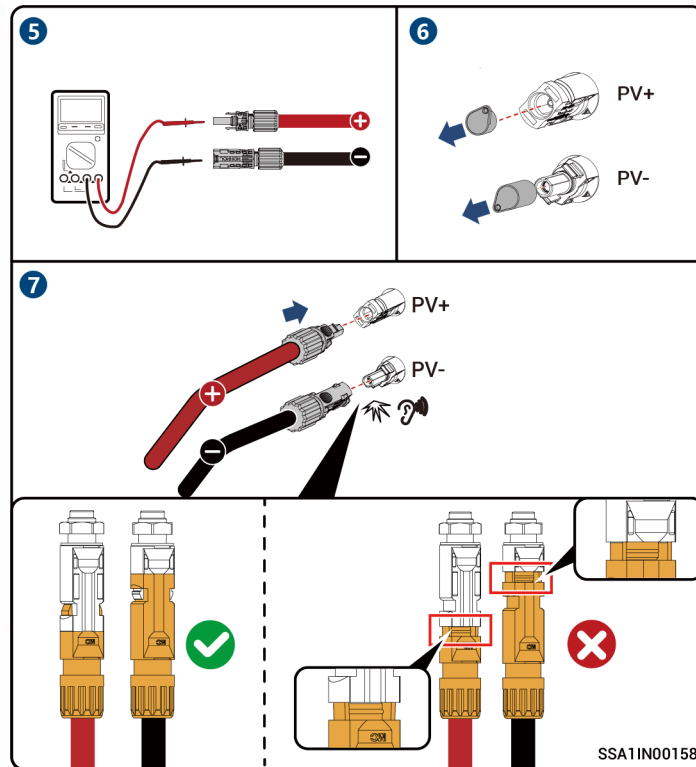
There are two types of PV connectors: Stäubli and Amphenol. Please install according to the model listed in the box.

### Stäubli PV connector

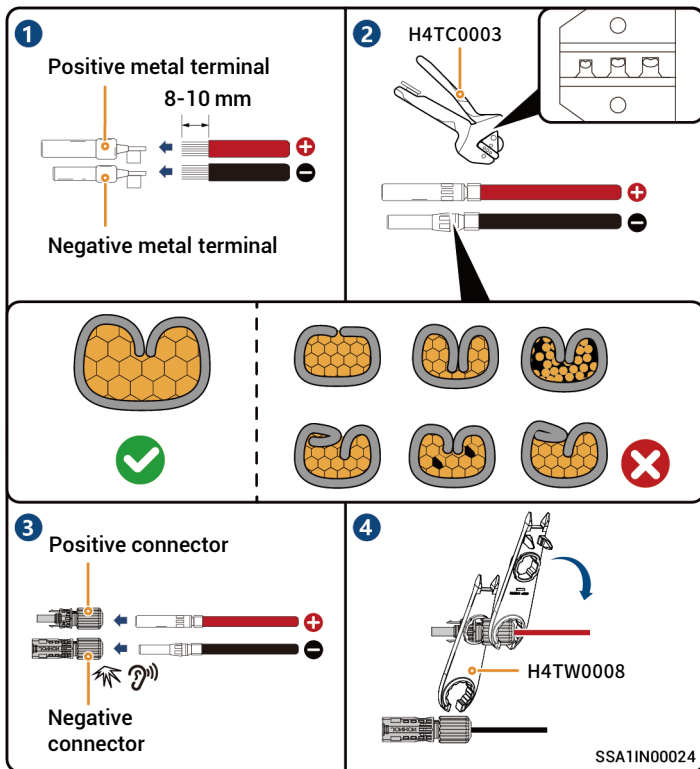


## Caution

- If the voltage is negative, the polarity is incorrect. Rectify the fault in time.
- If the voltage exceeds the maximum allowable voltage, please reduce the number of components in the string. (The maximum allowable voltage can be found on the inverter label.)

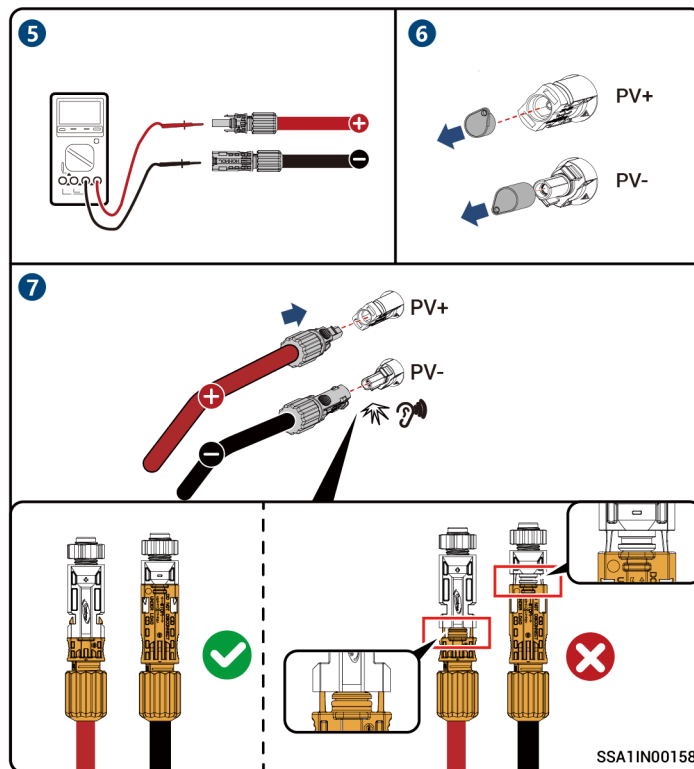


## Amphenol PV connector



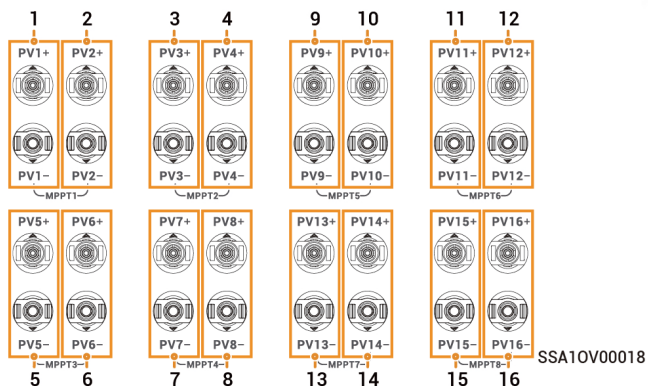
## ⚠ Caution

- If the voltage is negative, the polarity is incorrect. Rectify the fault in time.
- If the voltage exceeds the maximum allowable voltage, please reduce the number of components in the string. (The maximum allowable voltage can be found on the inverter label.)



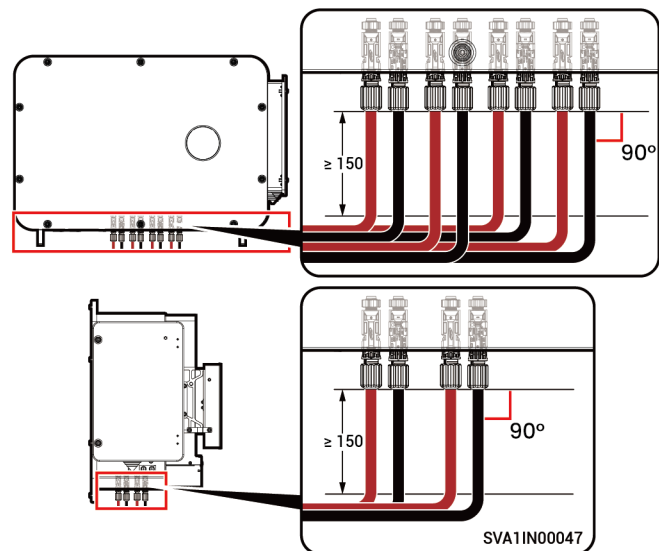
## ⚠ Caution

- Please select the PV strings according to the table.
- PV strings connected to the same MPPT must use the same model and number of PV modules.



Product power range	PV string formation configuration
50 kW	Connected with 8 channels of strings (9, 10, 11, 12, 13, 14, 15, 16)
60 kW	Connected with 10 channels of strings (7, 8, 9, 10, 11, 12, 13, 14, 15, 16)
75/80 kW	Connected with 12 channels of strings (5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16)
99.9/100/110/125 kW	Connected with 16 channels of strings (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16)

## DC cable bending requirements

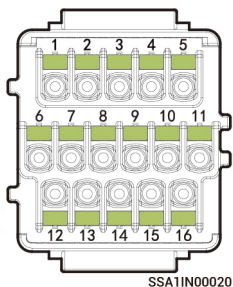


## 5.8 Signal cable Connection

### Tips

- The power sensor needs to be purchased from our company's official channels.
- The appearance and specific wiring of the power sensor can be found in the instruction manual delivered with the case.

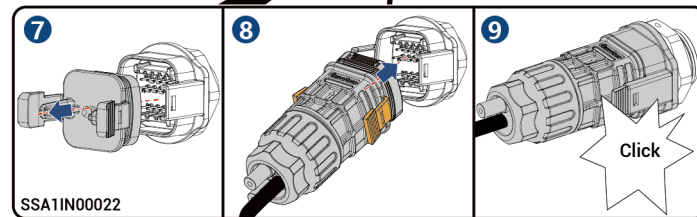
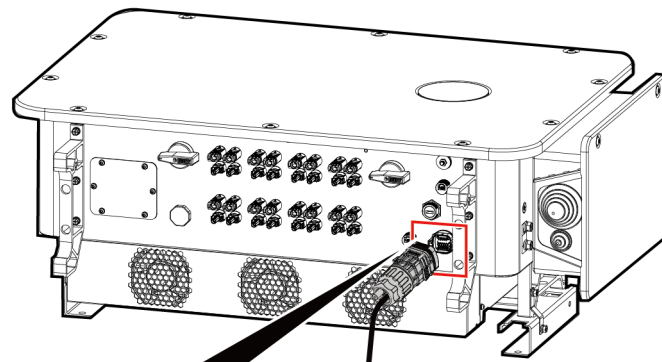
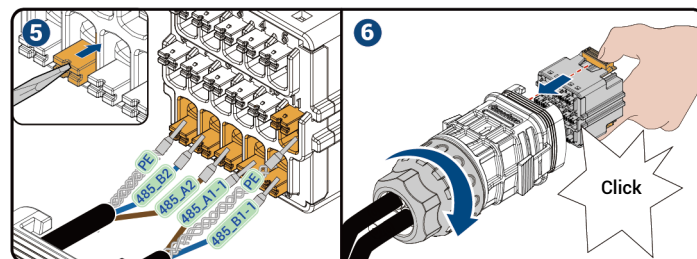
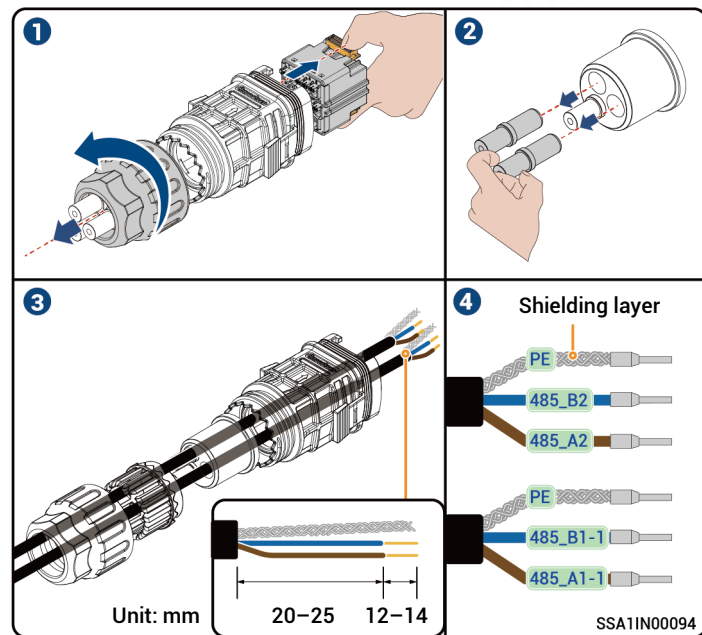
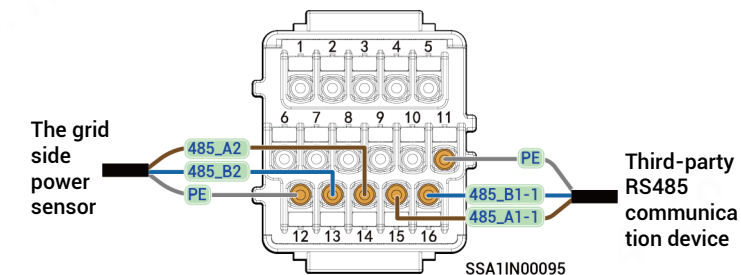
### 5.8.1 COM terminal introduction



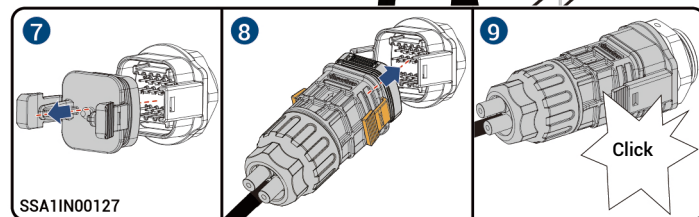
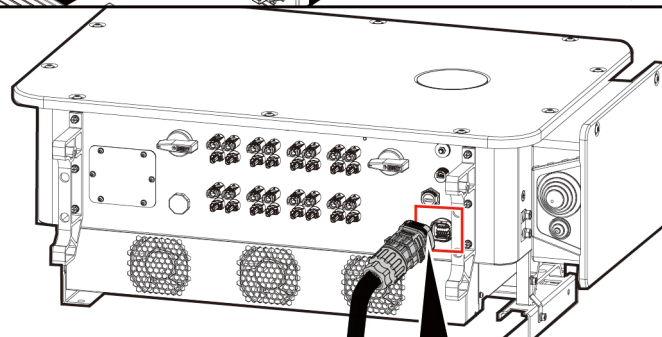
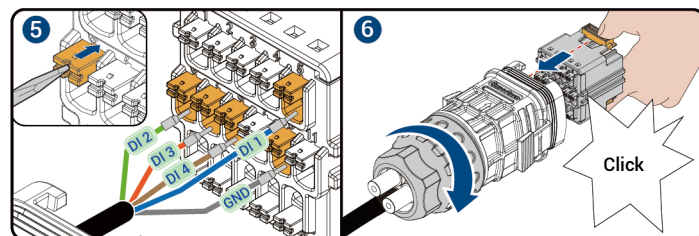
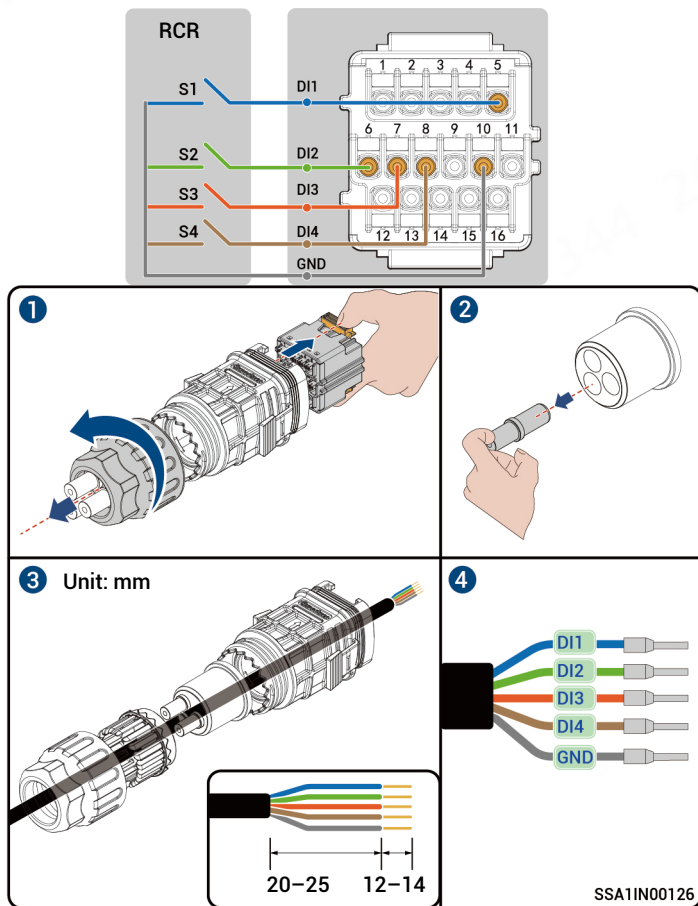
SSA1N00020

Function description	Pin Definition		Pin Number	Sigen Sensor TP-CT300-DH (SDM630MCT 40mA/300A)	Sigen Sensor TP-CT600-DH (SDM630MCT V2/600A)	Sigen Sensor TPX-CH (DTSU666)
(Reserved) DO1, connected to third party intelligent electric equipment, such as switch control and heat pump.	DO1-COM	Dry contact 1-Common	1	—	—	—
	DO1-NO	Dry contact 1-Normal Open	2	—	—	—
RS485-1-2, Reserved.	RS485A1-2	RS485 signal 1-2_A+	3	—	—	—
	RS485B1-2	RS485 signal 1-2_B-	4	—	—	—
Used for grid power scheduling, such as DRM, Ripple Control Receiver, etc.	DI1	Digital input 1	5	—	—	—
	DI2	Digital input 2	6	—	—	—
	DI3	Digital input 3	7	—	—	—
	DI4	Digital input 4	8	—	—	—
-	GND	Signal GND	10	—	—	—
Used to connect the rapid shutdown DI interface as the signal cable port for the NS protection device.	DI5	Digital input 5	9	—	—	—
RS485-2, Used to access the grid side power sensor.	PE	PE signal shielding ground	12	—	—	—
	RS485B2	RS485 signal 2_B-	13	13	13	25
	RS485A2	RS485 signal 2_A+	14	14	14	24
RS485-1-1, Custom port. Used to connect Meteorological Station, a third-party EMS controller and so on.	PE	PE signal shielding ground	11	—	—	—
	RS485A1-1	RS485 signal 1-1_A+	15	—	—	—
	RS485B1-1	RS485 signal 1-1_B-	16	—	—	—

## 5.8.2 RS485 Signal Cable Connection



### 5.8.3 (Optional) Grid Scheduling Signal Cable Connection (taking RCR as an example)



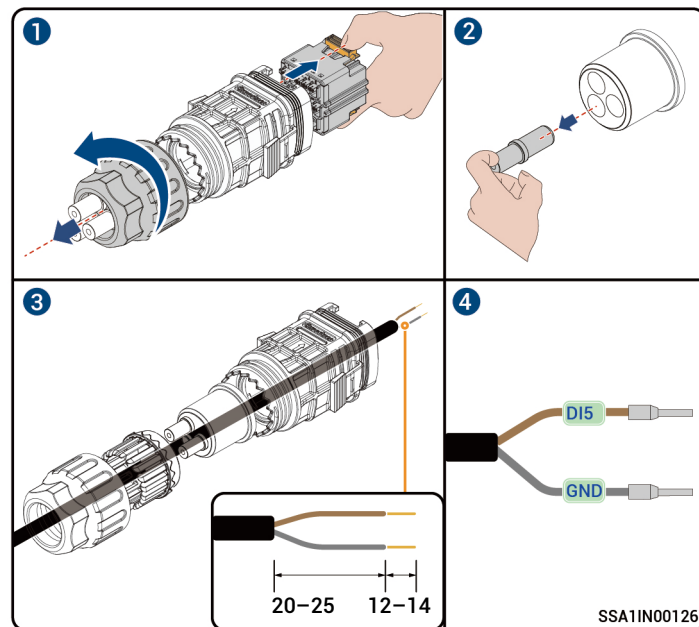
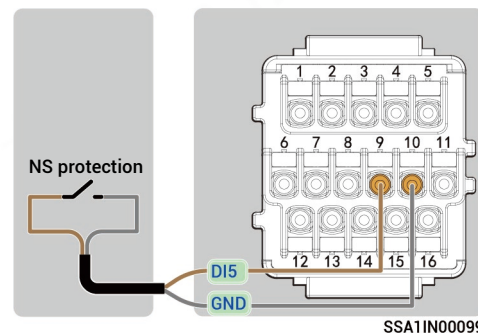
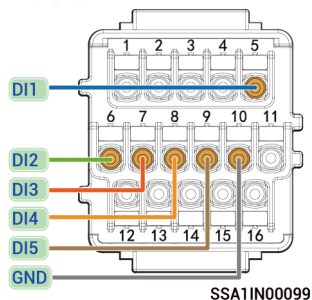
#### Tips

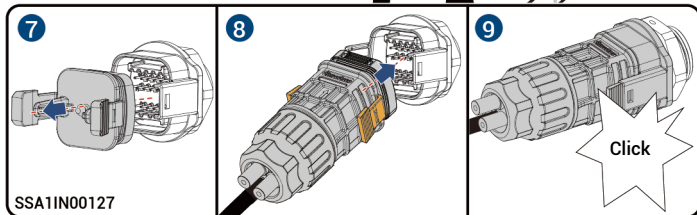
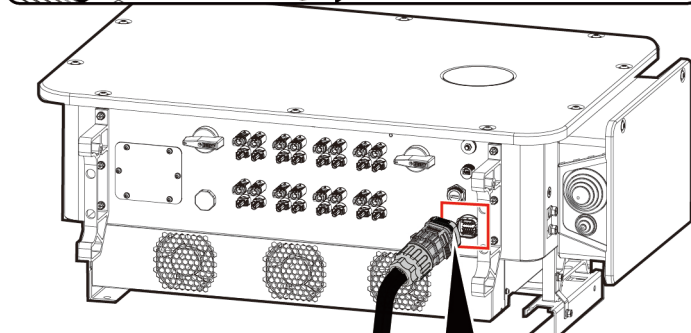
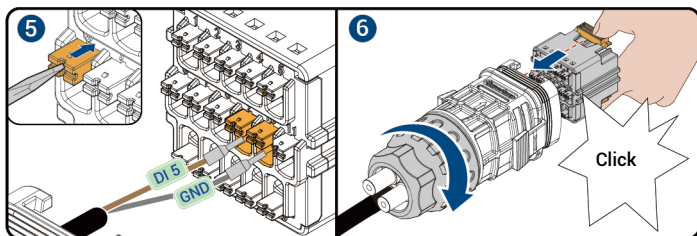
After creating new systems, you can use the mySigen App to set the parameters for Active Dry Contact scheduling or Reactive Dry Contact scheduling. For specific operation steps, please refer to mySigen App Installer Manual.

## 5.8.4 (Optional) NS Protection Signal Cable Connection

### Tips

- If the grid scheduling device is connected, only DI5 and GND can be connected to the NS protection device.
- If no grid scheduling device is connected, DI1, DI2, DI3, DI4, DI5, and GND can be connected to the NS protection device.
- DI1, DI2, DI3, DI4, and GND use the same method to connect the NS protection device. This section uses DI5 and GND as an example.
- When the NS protection switch is turned on and, the NS protection function is triggered, the inverter automatically shuts down.
- When the NS protection switch is turned off, and the NS protection function is not enabled, the inverter must be manually shut down.
- The rapid shutdown device and the NS protection device use the same DI and GND. Either one of them can be selected.

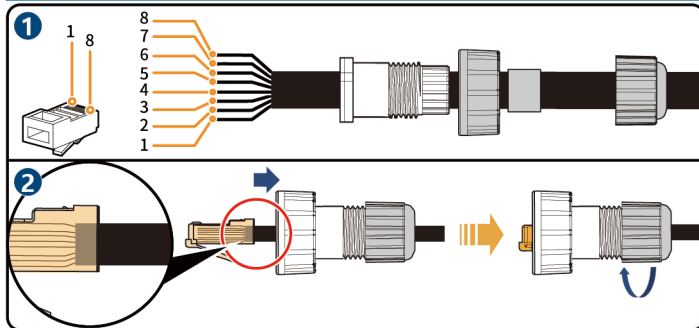




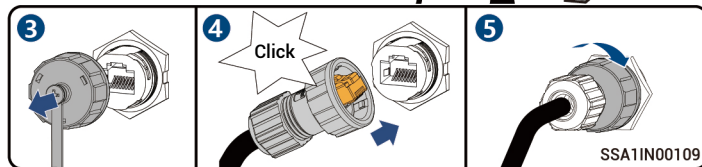
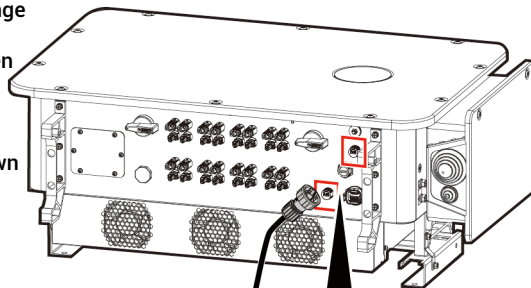
## 5.9 Network cable Connection

### Tips

- Network cables are EIA/TIA 568B standard cables.
- Two RJ45 Ethernet ports can be used to connect routers, inverters, gateways, etc.



- ① White orange
- ② Orange
- ③ White green
- ④ Blue
- ⑤ White blue
- ⑥ Green
- ⑦ White brown
- ⑧ Brown



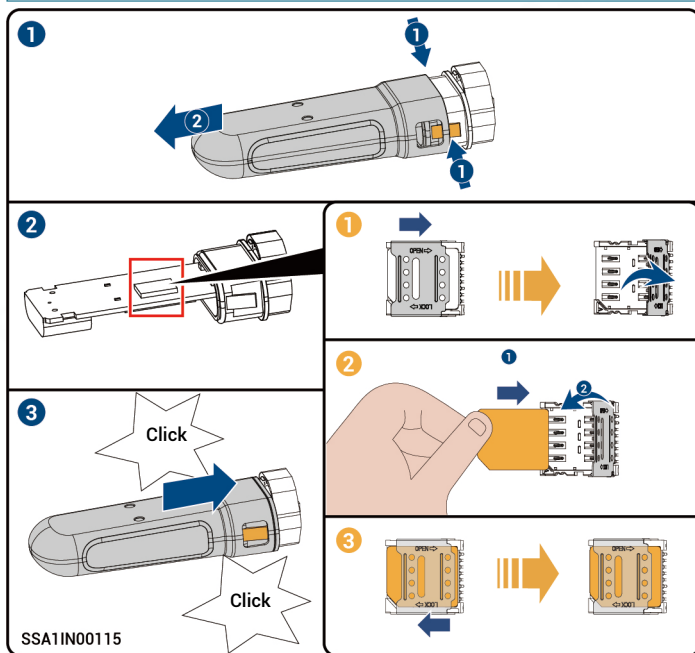
### Tips

After creating new systems, you can use mySigen App to set NS protection parameters. Please refer to mySigen App Installer Manual for detailed instructions.

## 5.10 (Optional) Replacing SIM card of Sigen CommMod

### Tips

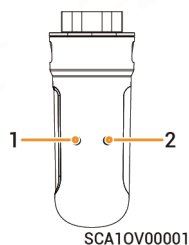
- When free 4G traffic of CommMod runs out, users must replace an SIM card.
- Please replace the SIM card in Sigen CommMod with a SIM card of your country or region. Recommended data plan:  $\geq 25$  MB/month X N. (Wherein, N is the number of inverters)
- If you hear only one click sound when assembling Sigen CommMod in Step ③, complete the assembly on the other side.



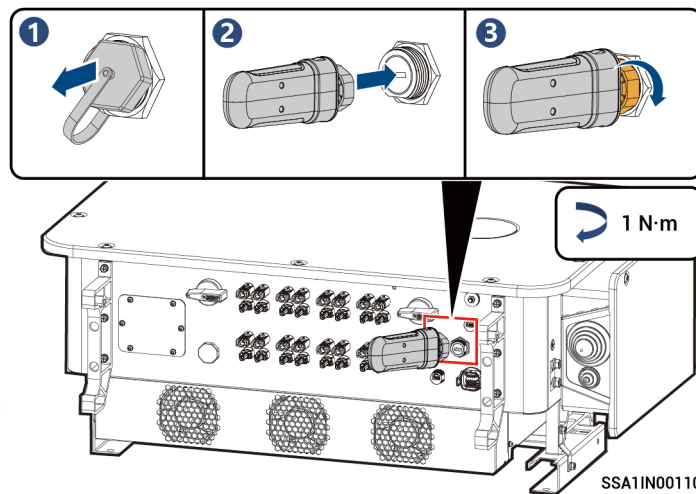
## 5.11 Sigen CommMod Installation

### Tips

Sigen CommMod is required for 4G communication.



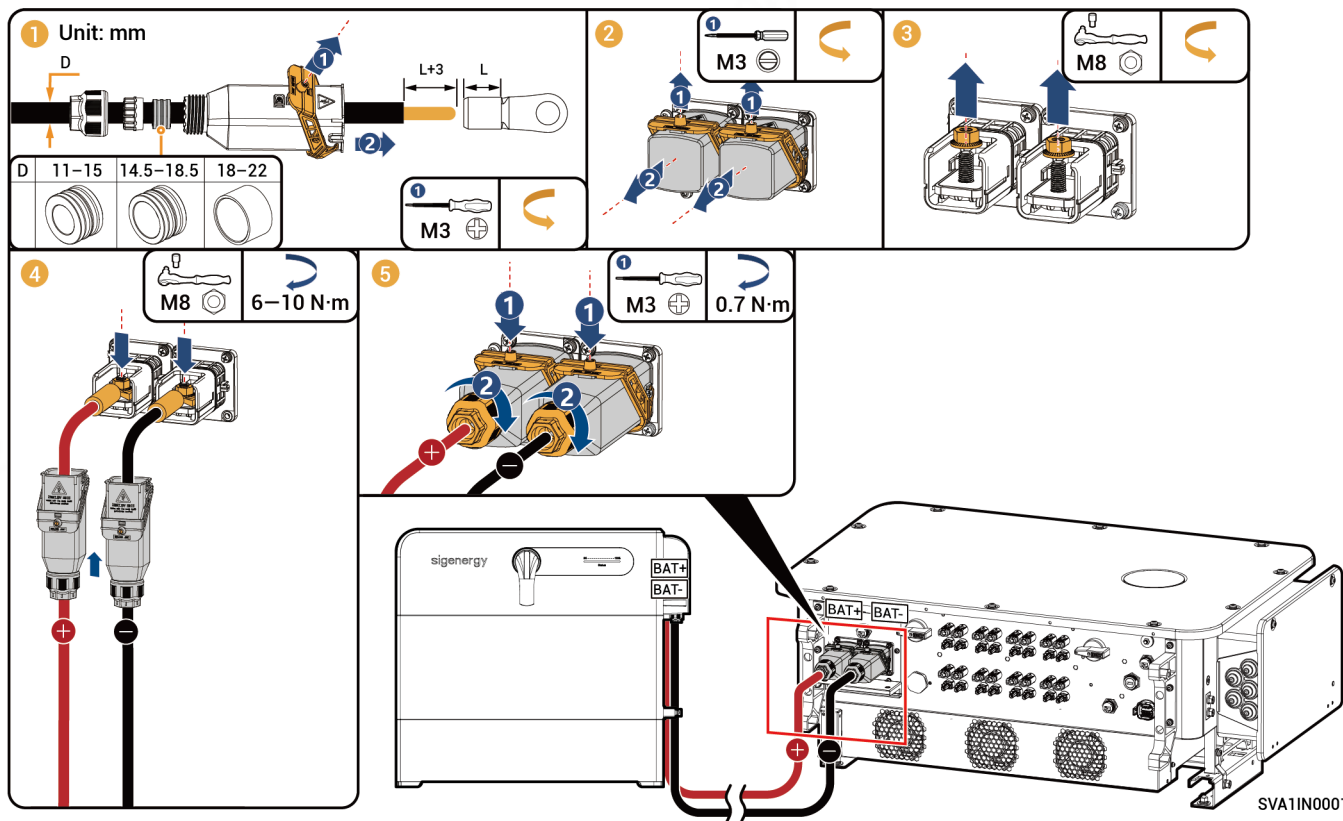
S/N	Indicator	Description
1	Power indicator	-
2	Network state indicator	<ul style="list-style-type: none"> <li>• Slow flashing(200 ms on/1800 ms off): The network is being connected</li> <li>• Slow flashing(1800 ms on/200 ms off): Standby</li> <li>• Quick flashing(125 ms on/125 ms off): Data is being transferred</li> </ul>



## 5.12 (Optional) SigenStack DC Cable Connection

### Tips

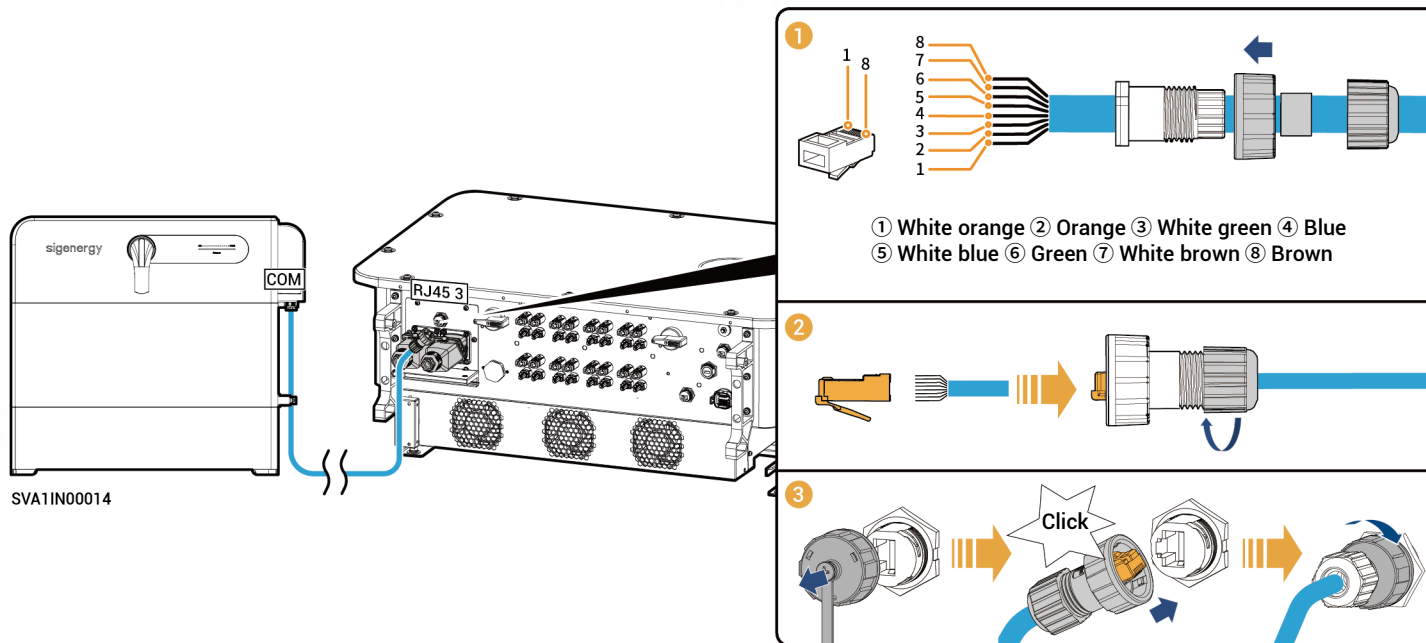
- This step is required if SigenStack is configured. If SigenStack is not configured, this step can be ignored.
- For detailed operations on SigenStack, please refer to the corresponding model's Installation Guide.



## 5.13 (Optional) SigenStack Network Cable Connection

### Tips

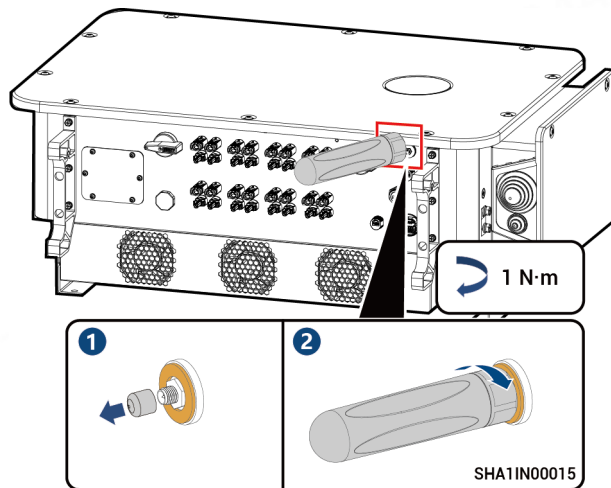
- This step is required if SigenStack is configured. If SigenStack is not configured, this step can be ignored.
- For detailed operations on SigenStack, please refer to the corresponding model's Installation Guide.



## 5.14 (Optional ) WLAN antenna stick Installation

### Tips

- The WLAN antenna needs to be purchased from our company's official channels.
- WLAN communication requires the installation of WLAN antenna stick.
- To ensure good communication, tighten the antenna rod up clockwise. The antenna rod is tightened up when it cannot be easily turned counterclockwise.



## 6 Post-installation Check

S/N	Check Item
1	The equipment has been securely installed.
2	Ground cables, DC cables, signal cables, etc. are installed accurately without leftovers.
3	The cable fastening screws or terminals are properly installed.
4	There are no sharp spikes or acute angles at the cut point of the cable tie.
5	DC SWITCH is in the OFF state.
6	Ports that are not in use have waterproof covers or plugs installed.
7	There is no construction left inside or outside the equipment.

## 7 Equipment Power-On

1. Turn on the upstream switch of equipment.
2. Rotate DC SWITCH to ON.
3. Observe the indicators on the front side of the inverter to learn about the equipment status.

### Tips

There are two types of indicators: a yellow indicator, see Light Language 1, and a blue indicator, see Light Language 2.

#### Light Language 1



Indicator	Color	State	Description
	Grey	-	All SigenStacks lie dormant.
	Green	Flash	SigenStack is charging.
	Green	Breathing blink	All SigenStacks are connected but not running.
	Green	Always on	SigenStack neither charges nor discharges.
	Yellow	Flash	SigenStack is discharging.
	Orange	Always on	SigenStack disconnected.
	Red	Always on	Some SigenStacks are faulty.

Indicator	Color	State	Description
	Grey	-	The DC side is not connected.
	Green	Breathing blink	The DC side is connected but not running.
	Green	Always on	The DC side is running.
	Orange	Flash	The DC side is faulty.
	Red	Always on	The inverter is faulty.
	Grey	-	The AC side is not connected.
	Green	Breathing blink	The AC side is connected but not running.
	Green	Always on	Grid-connected operation.
	Yellow	Always on	Off-grid operation.
	Orange	Flash	The AC side is faulty.
	Red	Always on	The inverter is faulty.
	Grey	-	The management system is not connected.
	Green	Flash	App connects to the device hotspot.
	Green	Always on	Connected to the management system using an FE or WLAN.
	Yellow	Always on	Connected to the management system over 4G.
	Yellow	Flash	Insufficient traffic for Sigen CommMod.
	Orange	Flash	Network port 1/2 failure.
	Orange	Always on	Proximity password reset in progress.
	Grey	-	No alarms and no local maintenance operations.

## Light Language 2

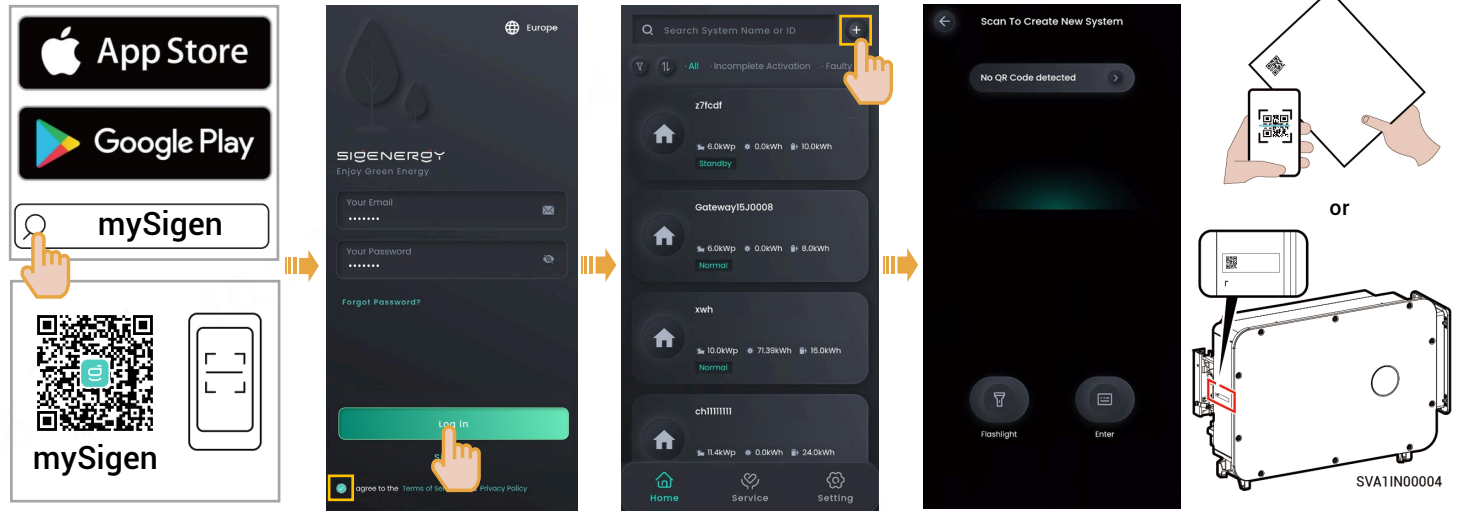


Indicator	Color	State	Description
		-	All SigenStacks lie dormant.
		Breathing blink	All SigenStacks are connected but not running.
		Always on	SigenStack neither charges nor discharges.
		Flash	SigenStack is charging.
		Flash	SigenStack is discharging.
		Always on	SigenStack disconnected.
		Always on	Some SigenStacks are faulty.
		Always on	The inverter is faulty.
		-	The DC side is not connected.
		Always on	The DC side is connected but not running.
		Always on	The DC side is running.
		Flash	The DC side is faulty.
		Always on	The inverter is faulty.

Indicator	Color	State	Description
		-	The AC side is not connected.
		Always on	The AC side is connected but not running.
		Always on	Grid-connected operation.
		Always on	Off-grid operation.
		Flash	Off-grid overload operation.
		Flash	The AC side is faulty.
		Always on	The inverter is faulty.
		-	The management system is not connected.
		Flash	App connects to the device hotspot.
		Always on	Connected to the management system using an FE or WLAN.
		Always on	Connected to the management system over 4G.
		Flash	Insufficient traffic for Sigen CommMod.
		Flash	Network port 1/2 failure.
		Always on	Proximity password reset in progress.
		-	No alarms and no local maintenance operations.

## 8 Download and create new system for mySigen APP

- 1 Please enter the "Partner" → "Register Now" at the Company's official website (<https://www.sigenenergy.com>), and complete the account registration based on facts.
- 2 Download the mySigen App and create new system for the device.



Scan the SN code label on the accompanying box material. If the SN is lost, scan the SN on the side of the inverter.

← Add New System

1 2 3 4 5

Basic

Timezone

Total Panel Capacity (kWp)

Owner Details

First Name

Last Name

Email

The owner will use this email address as login credentials for the mysign App. Please remind the owner to check their email after the add new system process.

Next

Manually locate the address, set the Timezone, and enter Owner Details.

← Add New System

1 2 3 4 5

Devices

Inverter

Normal

Latest Software Version:

Download and Install

I confirm all the devices have been added to the system.

Next

Perform upgrades where necessary.

← Add New System

1 2 3 4 5

Parameters

Grid Code

EGC\_EN50549

Based on your current system position, please use the recommended grid code.

Export Limitation

Maximum Power Export Limitation

0.0

Maximum Power Support from -1000 to 1000. Set this parameter based on the country's current threshold allowed by the power grid company.

Operational Mode

Self-Consumption

Next

You can manually set and modify some function parameters of the power station.

← Add New System

1 2 3 4 5

Check

System check has been completed!

Check Again

Power Sensor Connection

Network Connection

WLAN

DC-side Cable Connection

AC-side Environmental Status

Next

← Add New System

1 2 3 4 5

Confirm

Export Limitation

Maximum Power Export Limitation

0.0 kW

Operational Mode

Self-Consumption

Maximum Charge SOC

100%

Minimum Discharge SOC

0%

2 Devices

All the devices have been added to the system.

3 Diagnosis

A full diagnosis has been conducted to the system and devices.

Confirm

**3** Upon completion of the new system creation, the installer shall inform the owner to check its "signcloud" e-mail within 24 hours and proceed with activating its account.

Sigenergy Technology Co., Ltd.



Website	LinkedIn	YouTube
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[www.sigenergy.com](http://www.sigenergy.com)



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